

SINGLE CYLINDER **KITS**

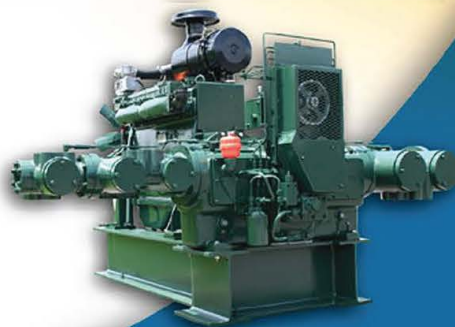




In 1955 Arrow Engine Company opened for business, beginning the tradition of providing premium service and exceptional products to the oil & gas industry, as well as the industrial engine market, throughout the world.

Arrow is a part of IES Infrastructure, which operates as one of four divisions under IES Holdings, Inc. comprised of over 8,000 employees nationwide. IES Infrastructure provides electrical and mechanical apparatus services, custom steel fabrication, and custom power solutions including generator enclosures and bus systems to customers both in the United States and abroad.

With a consistent focus on our customers' needs, striving to help them grow their business, and producing the most reliable equipment and parts in the industry, Arrow has forged a 55-year tradition of excellence.



Product Code Index

Product Code: AJ AJAX ENGINE & COMPRESSOR PARTS

ARO-100	RNG SET(5)XM-2517 5X61/2_WL	1
ARO-102	RNG SET(5)XA-3543 61/2X8_CMA	1
ARO-103	RNG SET(5)XA-3543-3 61/2X8_CMA	1
ARO-105	RING SET(5)XA-3743-3 71/4X8_CMA	1
ARO-107	RNG SET(4)XA-3731-3 EA-30, AJAX-COMPRESSOR	1
ARO-108	RNG SET (5) XH-1017 71/2X10_CMA	1
ARO-110	RNG SET(4)XA-3349 AJAX-COMPRESSOR	1
ARO-112	RNG SET(5)XH-4163-A 81/2X10_CMA	1
ARO-113	RNG SET(5)XH-4163-A-3 81/2X10_CMA	1
ARO-114	RNG SET (4) XA-2943 E-42, AJAX-COMPRESSOR	1
ARO-115	RNG SET(4)XA-2943-3 E-42, AJAX-COMPRESSOR	1
ARO-116	RNG SET(4)XA-3831 AJAX-COMPRESSOR, DP-60	1
ARO-120	RNG SET(4)XA-3762 AJAX-COMPRESSOR, DP-80, DP-160	1
ARO-122	RNG SET(5)XA-156 DP-70	1
ARO-130	RNG SET(4)XA-2791 DP-230, AJAX-COMPRESSOR, DP-115, DP-125	1
ARO-154	GSKT SET 7.25X8 EA-30, 71/4X8_CMA	1
ARO-156	GSKT SET 8.5X10 E-42, 81/2X10_CMA	1
ARO-157	GSKT SET 9.5X12 DP60 W/O XA-1717 DP-60	2
ARO-158	GSKT S 11X14 DP70/80 DP-70, DP-80	2
ARO-161	GOV REPAIR KIT OLD STYLE 61/2X8_CMA, E-42, EA-22, EA-30, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA	2

Product Code Index

ARO-162	GOV REP KIT-NEW STY <i>61/2X8_CMA, E-42, EA-22, EA-30, AJAX-COMPRESSOR, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA</i>		2
ARO-163	MAG DRIVE KIT <i>5X61/2_WL, 61/2X8_CMA, DP-230, DP-300, E-42, EA-22, EA-30, AJAX-COMPRESSOR, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA, DP-60, DP-70, DP-80, DP-115, DP-125, DP-160</i>		3
ARO-164	FAN REPAIR KIT <i>E-42, 81/2X10_CMA</i>		3
ARO-166	RNG SET(4)XA-2943-1 <i>E-42, AJAX-COMPRESSOR</i>		3
ARO-172	RNG SET (4)XA-3523 <i>EA-22</i>		3
ARO-173	RNG SET(4)XA-3523-1 <i>EA-22</i>		3
ARO-178	RNG SET(4)XA-3731-2 <i>EA-30</i>		3
ARO-185	RNG SET 5XH-4163-A-1 <i>81/2X10_CMA</i>		3
ARO-186	RNG SET 5XH-4163-A-2 <i>81/2X10_CMA</i>		3
ARO-187	RNG SET(4)XA-3831-2 <i>DP-60</i>		3
ARO-6789-A	GSKT SET 7 1/4X8(See Note) <i>71/4X8_CMA</i>	NO LONGER INCLUDES XA-3782 & XA-3484-A	3
ARO-6789-B	GSKT SET EA-22 <i>EA-22</i>		4
ARO-6789-C	GSKT SET EA-30 <i>EA-30</i>		5
ARO-6790	GSKT SET 81/2X10 <i>81/2X10_CMA</i>		5
ARO-6790-A	GSKT SET 7 1/2X10CMA <i>71/2X10_CMA</i>		6
ARO-6790-B	GSKT SET E-42 <i>E-42</i>		6
ARO-6976	GSKT SET 5X6 1/2 <i>5X61/2_WL</i>	LESS XA-3963 & XBM-10510	7
XA-2693-1-S	MIXER VALVE QTY 8 <i>DP-230, AJAX-COMPRESSOR, DP-115</i>		7
XA-2829-S	VLV MIXER SET(7 XA-2829-A) <i>DP-160, DP-70, DP-80</i>		7
XSPEC-7456	FUEL INJ REPAIR KIT <i>DP-160, DP-230, DP-300, E-42, AJAX-COMPRESSOR, 71/2X10_CMA, 81/2X10_CMA, DP-60, DP-70, DP-80, DP-115, DP-125</i>		7

Product Code Index

XSPEC-7456-A	FUEL INJ REPAIR KIT <i>EA-22, EA-30, AJAX-COMPRESSOR, 61/2X8_CMA, 71/4X8_CMA</i>	8
XYAE-2065	GOV YOKE SHAFT KIT <i>E-42, EA-22, EA-30, 61/2X8_CMA, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA, DP-60, DP-70, DP-80, DP-115, AJAX-COMPRESSOR</i>	8

Product Code: **AS** **ARROW ENGINE STARTER**

AES-37	MALE PLG W/INSUL <i>990 STARTER</i>	USED TO CONVERT CABLES FOR USE W/990	9
AES-72-RK	CANNON RECEPT REPAIR KIT <i>5X61/2_WL, 61/2X8_CMA, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA, 990 STARTER, C106, C255, C46, C66, C96</i>		9
AES-73-RK	CAN PLG REP KIT <i>990 STARTER</i>		9

Product Code: **CL** **CLIMAX (ARROW C-SERIES)**

176-RK-106	GOV REPAIR KIT <i>C106</i>		10
176-RK-255	GOV REPAIR KIT <i>C255</i>		10
176-RK-46	GOV REPAIR KIT <i>C46, C66, C96</i>		10
222-RK-106	CYL HD REPAIR KIT <i>C106</i>		11
222-RK-255	CYL HD REPAIR KIT <i>C255</i>		11
222-RK-46	CYL HD REPAIR KIT <i>C46</i>		11
222-RK-66	CYL HD REPAIR KIT <i>C66</i>		11
222-RK-96	CYL HD REPAIR KIT <i>C96</i>		11
229-RK-46	INTAKE VLV KIT <i>C46</i>		11
229-RK-66	INTAKE VLV KIT <i>C66</i>		12
229-RK-96	INTAKE VLV KIT <i>C96</i>		12
230-RK-46	VALVE EXHST KIT <i>C46</i>		12
230-RK-66	VALVE EXHST KIT <i>C66</i>		12
230-RK-96	VALVE EXHST KIT <i>C96</i>		12

Product Code Index

244-BHK-46	BREATHER HOSE KIT W/BREATHER C46, C66	12
244-BHK-96	BREATHER HOSE KIT W/BREATHER C106, C96	12
244-HK-46	BREATHER HOSE KIT W/FITTINGS C46, C66	13
244-HK-96	BREATHER HOSE KIT W/ FITTINGS C106, C96	13
247-CK-46	CONV KIT RCKR ARM 4 15/32" LONG SHAFT C46	13
247-CK-66	CONV KIT RCKR ARM 5 1/4" LONG SHAFT C106, C66, C96	13
25-46SK	COVER ASSEMBLY SAFETY KIT C46, C66	13
262-LS-RK-66	INLT MAN REP KIT C66	13
262-LS-RK-96	INLT MAN REP KIT C96	14
262-MLSRK-46	MINI MANIFOLD REPAIR KIT C46	14
262-MLSRK-66	MINI MANIFOLD REPAIR KIT C66	14
262-MLSRK-96	MINI MANIFOLD REPAIR KIT C96	14
262-MRK-106	MINI MANIFOLD REPAIR KIT C106	15
262-MRK-46	MINI MANIFOLD REPAIR KIT C46	15
262-MRK-66	MINI MANIFOLD REPAIR KIT C66	15
262-MRK-96	MINI MANIFOLD REPAIR KIT C96	15
262-RK-106	INLT MAN REP KIT C106	15
262-RK-46	INLT MAN REP KIT C46	16
262-RK-66	INLT MAN REP KIT C66	16
262-RK-96	INLT MAN REP KIT C96	16
332-TSK-46-1	1" THERMO SYPHON KIT C106, C46, C66, C96	17

Product Code Index

356-A-RK-46	REPAIR KIT FAN NEW STYLE C46	17
356-A-RK-66	REPAIR KIT NEW STYLE C106, C66, C96	17
356-RK-106	REPAIR KIT FAN OLD STYLE C106	18
356-RK-46	REPAIR KIT FAN OLD STYLE C106, C46, C66, C96	18
600-66	RNG GEAR STRTR ASSY C106, C66, C96	18
600-66-LB	RNG GEAR STRTR ASSY LESS MAG BRKT C106, C66, C96	19
600-96	RNG GEAR STRTR ASSY C106, C96	19
600-96-LB	RNG GEAR STRTR ASSY LESS MAG BRKT C96, C106	20
905-106	RING SET 106 C106, C255	20
905-46	RNG SET 46 C46	20
905-66	RNG SET 66 C66	20
905-96	RNG SET 96 C96	20
ACE-299-RK-46	OIL INDICATOR REPAIR KIT OLD STYLE C106, C255, C46, C66, C96	21
ANP-K	STICKER KIT ENGINE C106, C255, C46, C66, C96	21
G-970-46-HP	OVERHAUL KIT C-46 C46	21
G-970-66-HP	OVERHAUL KIT C-66 C66	21
GSC-106	COMPLETE GASKET SET C106	22
GSC-255	GASKET SET C255	23
GSC-46	COMPLETE GASKET SET C46	23
GSC-66	COMPLETE GASKET SET C66	24
GSC-96	COMPLETE GASKET SET C96	24

Product Code Index

OFK-1-46	OIL FILTER KIT C46	25
OFK-1-66	OIL FILTER KIT C66	25
OFK-1-96	OIL FILTER KIT C106, C96	25
OLK-U-46	KIT UNIVERSAL OIL LINE C46	25
OLK-U-66	KIT UNIVERSAL OIL LINE C66	26
OLK-U-96	KIT UNIVERSAL OIL LINE C106, C96	26
SFI-255	IGNITION STARFIRE W/BRKT C255	27
SFI-46	IGNITION STARFIRE W/BRKT C46	27
SFI-66	STARFIRE IGNITION C-66 W/BRACKETS C46, C66	28

Product Code: FM FAIRBANKS MORSE, FC & SH

10-C-118	VALVE EXHAUST COMPLETE F118	29
10-C-208	VALVE EXHAUST COMPLETE F208	29
10-C-346	VALVE EXHAUST COMPLETE F346	29
10-C-503	VALVE EXHAUST COMPLETE F503	29
1141-RK-118	REPAIR KIT NEW STYLE FAN F118, F208	29
1141-RK-346	REPAIR KIT NEW STYLE FAN F346, F503	29
1850-118	REPAIR KIT OLD STYLE FAN F118, F208	29
1850-346	REPAIR KIT OLD STYLE FAN F346, F503, F739	29
3-BC-RK-118	CYL HD REP KIT F118	30
3-BC-RK-208	CYL HD REP KIT F208	30
3-DC-RK1-346	REPAIR KIT 1 INLET VALVE F346	30

Product Code Index

3-DC-RK1-503	REPAIR KIT 1 INLET VALVE <i>F503</i>	30
3-DC-RK2-346	REPAIR KIT 2 INLET VALVE <i>F346</i>	31
3-DC-RK2-503	REPAIR KIT 2 INLET VALVE <i>F503</i>	31
6-ORS-118	PSTN RNG SET <i>F118</i>	31
6-ORS-208	PSTN RNG SET O/S <i>F208</i>	31
6-RS-118	PSTN RNG SET <i>F118</i>	31
6-RS-208	PSTN RNG SET <i>F208</i>	31
6-RS-346	PSTN RNG SET <i>F346</i>	31
6-RS-503	PSTN RNG SET <i>F503</i>	32
728-RK-118	STRTR CRANK REPAIR KIT <i>F118, F208</i>	32
9-AC-346	VALVE SUCTION COMP <i>F346</i>	32
9-AC-503	VALVE SUCTION COMP <i>F503</i>	32
9-BC-118	VLV SUC COMP <i>F118</i>	32
9-BC-208	VLV SUC COMP <i>F208</i>	32
C-749-C-118	GSKT SET COMP <i>F118</i>	32
C-749-C-208	GSKT SET COMP <i>F208</i>	33
C-749-C-346	GSKT SET COMP <i>F346</i>	33
C-749-C-503	GSKT SET <i>F503</i>	33

Product Code: GP GEMINI PARTS

A405139	G26 COMPLETE OVERHAUL GASKET KIT <i>G26</i>	35
A4061285	WATER PUMP KIT G-26 <i>G26</i>	35

Product Code Index

A4061293	GASKET SET HEAD G26	35
AGD-751-MK	KIT COMPLETE GOV REPAIR G26 G26	35
G-932-G26	SLEEVE KIT G26	35
G-936-G26	CYLINDER HEAD REPAIR KIT G26	36
G-970-G26	KIT OVERHAUL G26 G26	36
G-970-G26L	KIT ENGINE OVERHAUL G26	37
HG315737	Piston Ring Set G26 G26	38

Product Code: IM CARBURETOR PARTS

100-RK-46	KIT 100 SERIES CARB REPAIR C46, C66	39
110-RK-46	REPAIR KIT 110 SERIES CARB C46, C66	39
200-RK-96	200 SERIES CARB REP KIT C106, C96	39
210-RK-96	210 SERIES CARB REP KIT C106, C96	39

Product Code: TD CLUTCH/PTO PARTS

C-107-SP-KIT	CLUTCH SERVICE KIT C46, C66	SINGLE OR DOUBLE BEARING	41
C-108-HP-KIT	CLUTCH SERVICE KIT C66		41
C-110-HP-KIT	CLUTCH SERVICE KIT C66, C96		41
SP-111-HP-KIT	CLUTCH SERVICE KIT C106, VRG330, VRG330TA		41

Product Code: TX TEXSTEAM

12-GC2RK	REPAIR KIT 1/4 VITON CP12-SERIES	42
12-GC2RK-N	REPAIR KIT 1/4 BUNA CP12-SERIES	42
12-GC4RK	REPAIR KIT 1/2 VITON CP12-SERIES	42
12-GC4RK-N	REPAIR KIT 1/2 BUNA CP12-SERIES	43

Product Code Index

13-GC2RK	REPAIR KIT FOR 13 SERIES PUMP <i>CP13-SERIES</i>	43
ASA-4671	SPRING KIT 500 SERIES <i>CP500-SERIES</i>	43
ASA-5055-BA-N	BUNA PKING,O-RINGS <i>CP12-SERIES, CP13-SERIES</i>	43
ASA-5055-BA-V	O RING KIT VITON W/PC <i>CP12-SERIES, CP13-SERIES</i>	44
ASA-9001	HEAD KIT 1/4" BUNA <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	44
ASA-9001-S	SHORT HEAD KIT 1/4" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	44
ASA-9001-TFE	HEAD KIT 1/4" TEFLON <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	44
ASA-9002	HEAD KIT 3/8" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	44
ASA-9002-S	SHORT HEAD KIT 3/8" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	45
ASA-9002-TFE	HEAD KIT 3/8,TFE <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	45
ASA-9003	HEAD KIT 1/2" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i>	45
ASA-9003-TFE	HEAD KIT 1/2,TFE <i>CP10-SERIES, CP370-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES</i>	45
ASA-9006	REPAIR KIT MASTER VALVE <i>CP510-SERIES</i>	46
EVRK-V	EXH VLV REP KIT-VITON <i>CP13-SERIES</i>	46
SDRK-B	REPAIR KIT BUNA SUCTION/DISCHARGE <i>CP12-SERIES</i>	46
TRK-B	TIMER REPAIR KIT-BUNA <i>CP12-SERIES, CP13-SERIES</i>	46
TRK-V	TIMER REPAIR KIT-VITON <i>CP12-SERIES, CP13-SERIES</i>	46

Product Code: WT WITTE PARTS

47200699	PISTON RING SET <i>98-RC</i>	47
47312862	GASKET SET F42 SERV LESS 47315686 <i>F-42</i>	47
47313597	GASKET SET WITTE C <i>C-15, C-19, E-15</i>	47

Product Code Index

47314956	GASKET SET B12 <i>B-12</i>	48
47316829	RING PISTON SERV SET STD <i>E-20</i>	48
47317610	GASKET SET E-20 <i>E-20</i>	48
47870002	PISTON RING SET <i>B-12, CD-14, WD-14</i>	49

Product Code: **AJ AJAX ENGINE & COMPRESSOR PARTS**

ARO-100	RNG SET(5)XM-2517	
XM-2517	RING PISTON (1/5 OF SET)	5
ARO-102	RNG SET(5)XA-3543	
XA-3543	RING PISTON	5
ARO-103	RNG SET(5)XA-3543-3	
XA-3543-3	RING PISTON	5
ARO-105	RING SET(5)XA-3743-3	
XA-3743-3	RING PISTON	5
ARO-107	RNG SET(4)XA-3731-3	
XA-3731-3	RING PISTON	4
ARO-108	RNG SET (5) XH-1017	
XH-1017	RING PISTON	5
ARO-110	RNG SET(4)XA-3349	
XA-3349	RING PISTON	4
ARO-112	RNG SET(5)XH-4163-A	
XH-4163-A	RING PISTON	5
ARO-113	RNG SET(5)XH-4163-A-3	
XH-4163-A-3	RING PISTON	5
ARO-114	RNG SET (4) XA-2943	
XA-2943	RING PISTON	4
ARO-115	RNG SET(4)XA-2943-3	
XA-2943-3	RING PISTON	4
ARO-116	RNG SET(4)XA-3831	
XA-3831	RING PISTON	4
ARO-120	RNG SET(4)XA-3762	
XA-3762	RING PISTON	4
ARO-122	RNG SET(5)XA-156	
XA-156	RING PISTON	5
ARO-130	RNG SET(4)XA-2791	
XA-2791	RING PISTON	4
ARO-154	GSKT SET 7.25X8	
XA-3177	GASKET	1
XA-3178-A	GASKET	1
XA-3181	GASKET	1
XA-3183	GASKET	1
XA-3471	GASKET	1
XA-3652	GASKET	1
XA-3674	GASKET	1
XA-3676	GASKET	1
XA-3678	GASKET	1
XA-3680	GASKET	1
XA-3750-D	GASKET CYL HD	1
XA-3782	GASKET	1
ARO-156	GSKT SET 8.5X10	
XA-3174	GASKET	1
XA-3176	GASKET	1
XA-3180	GASKET	1



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

XA-3181	GASKET	1
XA-3185	GASKET	1
XA-3204-D	GASKET CYL HD	1
XA-3205	GASKET	1
XA-3652	GASKET	1
XM-2660-2	GASKET WTR OUTLT 2 BOLT	1

ARO-157 **GSKT SET 9.5X12 DP60 W/O XA-1717**

XA-1181	GASKET	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2781	GASKET	1
XA-2838	GASKET	1
XA-3183	GASKET	1
XA-3465	GASKET	1
XA-3678	GASKET	1
XA-3834-H	GASKET HD GRAFOIL	1
XA-3887	GASKET	1
XA-3888	GASKET	1
XA-3897	GASKET	1
XA-3898	GASKET	1
XA-3899	GASKET	1

ARO-158 **GSKT S 11X14 DP70/80**

XA-1181	GASKET	1
XA-1667	GASKET	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2804-D	GASKET CYL HD - SAME AS: XA-2	1
XA-2836-A	GASKET	1
XA-2837	GASKET	1
XB-1003	GASKET SPARK PLUG HOLE	1
XB-1062	GASKET	1
XBM-10022	GASKET	2

ARO-161 **GOV REPAIR KIT OLD STYLE**

32A-1/220	LOCKNUT FLEXLOC	1
37A-5/1618	NUT WING	1
41A-1/8X3/4	PIN ROLL	2
XBM-626-B	BEARING BALL	2
XBM-627-A	BEARING	2
XM-2618	GOVERNOR WEIGHT	2
XM-2619-A	GOV YOKE	1
XM-2620	GOV SLIDING SLEEVE	1
XM-2622	PIN GOV WT	2
XM-2623	SHAFT GOV YOKE	1
XM-2628	BUSHING GOV BODY	2
XM-2632	GASKET	1
XYAE-1540	GOV SPNDL W/STAND	1
104A-#6	KEY WOODRUFF	1

ARO-162 **GOV REP KIT-NEW STY**

32A-1/220	LOCKNUT FLEXLOC	1
41A-1/8X3/4	PIN ROLL	2
41C-3/16X11/4	PIN DOWEL STEEL	2
ASA-4320-BA	BUSHING	1
ASA-5050-BA	O RING BUNA	2
XA-2128	GOV SLIDING SLEEVE	1
XA-2129-C	WEIGHT GOVERNOR	2



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

XA-2139	GOV YOKE	1
XA-2148-A	GOV PIN	2
XA-2149	GASKET	1
XA-2150	YOKE SHAFT	1
XBM-10653	BEARING THRUST	1
XBM-10761-1	BUSHING GOV LOWER BODY	1
XBM-10781	U CUP	1
XBM-626-B	BEARING BALL	2
XYAE-2040	GOVERNOR SPINDLE & STAND	1
104A-#6	KEY WOODRUFF	1
41A-1/8X7/8	PIN ROLL	1
XBM-10653	BEARING THRUST	1

ARO-163 **MAG DRIVE KIT**

32A-1/220	LOCKNUT FLEXLOC	1
XBM-1406	SEAL OIL	1
XM-2421	BUSHING MAGNETO DRIVE	1
XYAE-1561-A-2	MAG DRIVE	1
104A-#6	KEY WOODRUFF	1

ARO-164 **FAN REPAIR KIT**

M-141-A	BRG SOLID SHFT 7,8" DOUBLE SHI	1
X-103941	WASHER	1
X-103998	LOCK WIRE	1
X-105219	WASHER CLAMP	1
X-113146	BEARING	1
X-114975	NUT	1
X-115455	CAP	1
X-118895	SPINDLE	1
X-118896	BEARING SPACER	1
X-13796	SEAL RET	1
X-13797	WASHER	1
X-13798	WASHER SEAL	1
X-4113	GASKET	1
X-8144	WASHER CLAMP	1

ARO-166 **RNG SET(4)XA-2943-1**

XA-2943-1	RING PISTON 1/32 OVERSIZED	4
-----------	----------------------------	---

ARO-172 **RNG SET (4)XA-3523**

XA-3523	RING PISTON	4
---------	-------------	---

ARO-173 **RNG SET(4)XA-3523-1**

XA-3523-1	RING PISTON 1/32 OVERSIZED	4
-----------	----------------------------	---

ARO-178 **RNG SET(4)XA-3731-2**

XA-3731-2	RING PISTON	4
-----------	-------------	---

ARO-185 **RNG SET 5XH-4163-A-1**

XH-4163-A-1	RING PISTON	5
-------------	-------------	---

ARO-186 **RNG SET 5XH-4163-A-2**

XH-4163-A-2	RING PISTON	5
-------------	-------------	---

ARO-187 **RNG SET(4)XA-3831-2**

XA-3831-2	RING PISTON 1/16 OS	4
-----------	---------------------	---

ARO-6789-A **GSKT SET 7 1/4X8(See Note) NO LONGER INCLUDES XA-3782 & XA-3484-A**

XA-2117	GASKET	1
XA-2149	GASKET	1



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2850	GASKET	1
XA-3126	GASKET	1
XA-3167	GASKET	1
XA-3175	GASKET	1
XA-3177	GASKET	1
XA-3178-A	GASKET	1
XA-3181	GASKET	1
XA-3183	GASKET	1
XA-3431	GASKET	1
XA-3460	GASKET	1
XA-3469	GASKET	1
XA-3471	GASKET	1
XA-3476-A	GASKET	1
XA-3652	GASKET	1
XA-3672	GASKET	2
XA-3674	GASKET	1
XA-3676	GASKET	1
XA-3678	GASKET	1
XA-3680	GASKET	1
XA-3750-F	GASKET HD GRAFOIL	1
XBM-10501	GASKET	1
XBM-16348-230	O RING	1
XM-2632	GASKET	1
XM-2654	GASKET	1
XM-2660-2	GASKET WTR OUTLT 2 BOLT	1

ARO-6789-B GSKT SET EA-22

XA-2117	GASKET	1
XA-2149	GASKET	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2850	GASKET	1
XA-3126	GASKET	1
XA-3167	GASKET	1
XA-3175	GASKET	1
XA-3177	GASKET	1
XA-3178-A	GASKET	1
XA-3181	GASKET	1
XA-3183	GASKET	1
XA-3427	GASKET	1
XA-3431	GASKET	1
XA-3460	GASKET	1
XA-3471	GASKET	1
XA-3476-A	GASKET	1
XA-3650-F	GASKET HD GRAFOIL	1
XA-3652	GASKET	1
XA-3672	GASKET	2
XA-3674	GASKET	1
XA-3678	GASKET	1
XA-3680	GASKET	1
XA-3719	GASKET	1
XA-3720	GASKET	1
XA-3886	GASKET	1
XA-3894	GASKET	1
XBM-10501	GASKET	1
XBM-16348-230	O RING	1



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

XM-2654	GASKET	1
----------------	--------	---

ARO-6789-C	GSKT SET EA-30	
XA-2117	GASKET	1
XA-2149	GASKET	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2850	GASKET	1
XA-3126	GASKET	1
XA-3167	GASKET	1
XA-3175	GASKET	1
XA-3177	GASKET	1
XA-3178-A	GASKET	1
XA-3181	GASKET	1
XA-3183	GASKET	1
XA-3427	GASKET	1
XA-3431	GASKET	1
XA-3460	GASKET	1
XA-3469	GASKET	1
XA-3471	GASKET	1
XA-3476-A	GASKET	1
XA-3484-A	GASKET	1
XA-3652	GASKET	1
XA-3672	GASKET	2
XA-3674	GASKET	1
XA-3676	GASKET	1
XA-3678	GASKET	1
XA-3680	GASKET	1
XA-3682	GASKET	1
XA-3719	GASKET	1
XA-3720	GASKET	1
XA-3750-F	GASKET HD GRAFOIL	1
XA-3886	GASKET	1
XA-3894	GASKET	1
XBM-10501	GASKET	1
XBM-16348-230	O RING	1
XM-2632	GASKET	1
XM-2654	GASKET	1
XM-2660-2	GASKET WTR OUTLT 2 BOLT	1

ARO-6790	GSKT SET 81/2X10	
XA-2117	GASKET	1
XA-2149	GASKET	1
XA-2850	GASKET	1
XA-3060	GASKET	1
XA-3126	GASKET	1
XA-3131	GASKET	1
XA-3139	GASKET	1
XA-3167	GASKET	1
XA-3169	GASKET	1
XA-3172	GASKET	2
XA-3174	GASKET	1
XA-3175	GASKET	1
XA-3176	GASKET	1
XA-3177	GASKET	2
XA-3178-A	GASKET	1
XA-3180	GASKET	1



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

XA-3181	GASKET	1
XA-3183	GASKET	1
XA-3184-A	GASKET	1
XA-3185	GASKET	1
XA-3204-F	GASKET HD GRAFOIL	1
XA-3205	GASKET	1
XA-3652	GASKET	1
XA-3678	GASKET	1
XBM-10502	GASKET	1
XBM-16348-230	O RING	1
XM-2632	GASKET	1
XM-2654	GASKET	1
XM-2660-2	GASKET WTR OUTLT 2 BOLT	1

ARO-6790-A GSKT SET 7 1/2X10CMA

XA-2117	GASKET	1
XA-2149	GASKET	1
XA-2850	GASKET	1
XA-3060	GASKET	1
XA-3126	GASKET	1
XA-3131	GASKET	1
XA-3139	GASKET	1
XA-3167	GASKET	1
XA-3169	GASKET	1
XA-3172	GASKET	2
XA-3174	GASKET	1
XA-3175	GASKET	1
XA-3176	GASKET	1
XA-3177	GASKET	2
XA-3178-A	GASKET	1
XA-3180	GASKET	1
XA-3181	GASKET	1
XA-3182	GASKET	1
XA-3183	GASKET	1
XA-3184-A	GASKET	1
XA-3185	GASKET	1
XA-3652	GASKET	1
XA-3678	GASKET	1
XBM-10502	GASKET	1
XBM-16348-230	O RING	1
XM-1550-G	GASKET HD GRAFOIL	1
XM-2632	GASKET	1
XM-2654	GASKET	1
XM-2660-2	GASKET WTR OUTLT 2 BOLT	1

ARO-6790-B GSKT SET E-42

XA-2117	GASKET	1
XA-2149	GASKET	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-3060	GASKET	1
XA-3126	GASKET	1
XA-3131	GASKET	1
XA-3139	GASKET	1
XA-3167	GASKET	1
XA-3172	GASKET	2
XA-3174	GASKET	1



Product Code: **AJ AJAX ENGINE & COMPRESSOR PARTS**

XA-3175	GASKET	1
XA-3177	GASKET	1
XA-3178-A	GASKET	1
XA-3180	GASKET	1
XA-3181	GASKET	1
XA-3183	GASKET	1
XA-3185	GASKET	1
XA-3204-F	GASKET HD GRAFOIL	1
XA-3427	GASKET	1
XA-3652	GASKET	1
XA-3678	GASKET	1
XA-3886	GASKET	1
XA-3898	GASKET	1
XA-3899	GASKET	1
XB-1062	GASKET	1
XBM-10502	GASKET	1
XM-2654	GASKET	1

ARO-6976 GSKT SET 5X6 1/2 LESS XA-3963 & XBM-10510

ASA-5050-BA	O RING BUNA	1
XA-3177	GASKET	1
XA-3469	GASKET	1
XA-3876	GASKET	1
XA-3953	GASKET	1
XA-3954-C	GASKET CYL HD	1
XA-3955	GASKET	1
XA-3956	GASKET	1
XA-3957	GASKET	1
XA-3958	GASKET	1
XA-3959	GASKET	1
XA-3960	GASKET	1
XA-3961	GASKET	1
XA-3962	GASKET	1
XA-3964-A	GASKET	1
XA-3965	GASKET	1
XA-3971	GASKET	1
XA-3989	GASKET	1
XBM-10212-F	O RING	1
XBM-10254	GASKET	1
XM-2660-2	GASKET WTR OUTLT 2 BOLT	1

XA-2693-1-S MIXER VALVE QTY 8

XA-2693-F	VALVE STRIP SINGLE	8
------------------	--------------------	---

XA-2829-S VLV MIXER SET(7 XA-2829-A)

XA-2829-A	VALVE MIXER SS	7
------------------	----------------	---

XSPEC-7456 FUEL INJ REPAIR KIT

47004340	LOCKSET (PAIR)	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2728-A	SPRING GAS INJECT	1
XBM-10022	GASKET	1
XBM-10140-A	VALVE INJECTOR	1
XBM-10141-A	VALVE SEAT	1
XBM-10869-A	SPRING	1
XBM-11654	SPRING	6
XBM-11736-A	RING SEAL	2



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

XBM-16348-212	O RING	1
XBM-16348-214	O RING	1
XBM-16348-A-212	O RING	1
XBM-16348-A-215	O RING	1

XSPEC-7456-A FUEL INJ REPAIR KIT

166518	ROTOCOIL	1
234-46	VLV RET LOCK-PR	1
XA-2569	GASKET WTR OUTLT 4 BOLT	1
XA-2728-A	SPRING GAS INJECT	1
XBM-10022	GASKET	1
XBM-10921	VALVE	1
XBM-10922	VALVE SEAT	1
XBM-10925	SPRING	1
XBM-11654	SPRING	6
XBM-11736-A	RING SEAL	2
XBM-16348-212	O RING	1
XBM-16348-214	O RING	1
XBM-16348-A-212	O RING	1
XBM-16348-A-215	O RING	1

XYAE-2065 GOV YOKE SHAFT KIT

41A-1/8X3/4	PIN ROLL	2
ASA-5050-BA	O RING BUNA	2
XA-2139	GOV YOKE	1
XA-2150	YOKE SHAFT	1
XBM-10781	U CUP	1



Product Code: **AS ARROW ENGINE STARTER**

AES-37	MALE PLG W/INSUL	USED TO CONVERT CABLES FOR USE W/990	
AES-67	STARTER CBL GRIPS		2
AES-68	STARTER CBL PLUGS		2
AES-72-RK	CANNON RECEP REPAIR KIT		
1C-3/8	LOCKWASHER EXTRNL		1
AES-72-2	RECEP PIN		2
AES-72-4	WASHER GRAY FIBER		2
AES-72-5	WASHER GRAY FIBER		1
AES-73-RK	CAN PLG REP KIT		
AES-73-01	RECEP PLUG		2



Product Code: **CL CLIMAX (ARROW C-SERIES)**

176-RK-106	GOV REPAIR KIT	
104A-#2	KEY WOODRUFF	1
179-106	BEARING BALL	1
179-A-106	BUSHING	1
179-B-106	BEARING THRUST	1
185-106	GOV WT	2
186-106	PIN	2
187-106	SPACER	3
188-106	SLEEVE GOVERNOR	1
189-106	SLEEVE	2
189-A-106	PIN	2
190-106	THRUST PLATE	1
192-106	BEARING	2
192-A-106	SEAL	2
196-106	GOV OPR ROD	1
197-106	GOV ROD LVR INNER	1
1A-5/16	LOCKWASHER PLATED	4
208-106	GASKET GOV HOUSING	1
213-46	GASKET OIL PRESS GAUGE	2
215-46	GASKET GOV	1
215-795	GASKET GOV	1
27-46	WASHER SPECIAL	2
41A-3/16X7/8	PIN ROLL	1
7A-5/1618X2	CAPSCREW HX HD	4

176-RK-255	GOV REPAIR KIT	
104A-#8	KEY WOODRUFF	1
179-106	BEARING BALL	1
179-A-255	BUSHING	1
179-B-106	BEARING THRUST	1
185-106	GOV WT	2
186-106	PIN	2
187-106	SPACER	3
188-106	SLEEVE GOVERNOR	1
189-106	SLEEVE	2
189-A-106	PIN	2
190-106	THRUST PLATE	1
192-106	BEARING	2
192-A-106	SEAL	2
196-106	GOV OPR ROD	1
197-106	GOV ROD LVR INNER	1
1A-5/16	LOCKWASHER PLATED	4
208-106	GASKET GOV HOUSING	1
215-255	O RING GOV BUNA	1
41A-3/16X7/8	PIN ROLL	1
7A-5/1618X2	CAPSCREW HX HD	4

176-RK-46	GOV REPAIR KIT	
179-46	BEARING BALL	1
181-46	GOV SHAFT	1
182-46	GEAR GOV	1
185-46	GOV WT	2
188-46	GOV DASH POT PLNGR	1
189-46	WASHER GOV PLNGR	1
193-46	BUSHING	2
196-46	GOV OPR SHAFT	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

197-RK-46	GOV SUB-ASSY-REP KIT	1
197-46	GOV OPR ROD LVR	1
198-46	GOV ROD END	1
199-46	GOV ROD END PIN	1
41C-5/16X13/4	PIN DOWEL STEEL GRIND ONE EN	1
208-46	GASKET GOV HOUSING	1
215-46	GASKET GOV	1

222-RK-106 CYL HD REPAIR KIT

224-106	GUIDE STEM VALVE	2
228-A-106	SEAT VALVE EXHAUST INSERT	2
229-106	VALVE INLET	1
230-106	VALVE EXHAUST	1
232-96	SPRING	2
233-66	RETAINER VLV SPRING	2
234-66	VLV RET LOCK-PR	2

222-RK-255 CYL HD REPAIR KIT

224-106	GUIDE STEM VALVE	4
228-A-106	SEAT VALVE EXHAUST INSERT	4
229-106	VALVE INLET	2
230-106	VALVE EXHAUST	2
232-255	SPRING VALVE	4
233-255	SPRING RET	4
234-66	VLV RET LOCK-PR	4

222-RK-46 CYL HD REPAIR KIT

224-46	GUIDE STEM VALVE	2
228-A-46	SEAT VALVE EXH INSRT	2
229-46	VALVE INTAKE	1
230-46	VALVE EXHST	1
232-46	SPRING OUTLET VALVE	2
233-46	RETAINER VALVE SPRING	2
234-46	VLV RET LOCK-PR	2
2A-3/32X3/4	PIN COTTER	2

222-RK-66 CYL HD REPAIR KIT

224-66	GUIDE STEM VALVE	2
228-A-66	SEAT VALVE EXH INSRT	2
229-66	VALVE INTAKE	1
230-66	VALVE EXHST	1
232-46	SPRING OUTLET VALVE	2
233-66	RETAINER VLV SPRING	2
234-66	VLV RET LOCK-PR	2
2A-3/32X1	PIN COTTER	2

222-RK-96 CYL HD REPAIR KIT

224-66	GUIDE STEM VALVE	2
228-A-96	SEAT VALVE EXH INSRT	2
229-96	VALVE INLET	1
230-96	VALVE EXHST	1
232-96	SPRING	2
233-66	RETAINER VLV SPRING	2
234-66	VLV RET LOCK-PR	2
2A-3/32X1	PIN COTTER	2

229-RK-46 INTAKE VLV KIT

229-46	VALVE INTAKE	1
--------	--------------	---



Product Code: **CL CLIMAX (ARROW C-SERIES)**

232-46	SPRING OUTLET VALVE	1
233-46	RETAINER VALVE SPRING	1
234-46	VLV RET LOCK-PR	1
2A-3/32X3/4	PIN COTTER	1

229-RK-66	INTAKE VLV KIT	
229-66	VALVE INTAKE	1
232-46	SPRING OUTLET VALVE	1
233-66	RETAINER VLV SPRING	1
234-66	VLV RET LOCK-PR	1
2A-3/32X1	PIN COTTER	1

229-RK-96	INTAKE VLV KIT	
229-96	VALVE INLET	1
232-96	SPRING	1
233-66	RETAINER VLV SPRING	1
234-66	VLV RET LOCK-PR	1
2A-3/32X1	PIN COTTER	1

230-RK-46	VALVE EXHST KIT	
230-46	VALVE EXHST	1
232-46	SPRING OUTLET VALVE	1
233-46	RETAINER VALVE SPRING	1
234-46	VLV RET LOCK-PR	1
2A-3/32X3/4	PIN COTTER	1

230-RK-66	VALVE EXHST KIT	
230-66	VALVE EXHST	1
232-46	SPRING OUTLET VALVE	1
233-66	RETAINER VLV SPRING	1
234-66	VLV RET LOCK-PR	1
2A-3/32X1	PIN COTTER	1

230-RK-96	VALVE EXHST KIT	
230-96	VALVE EXHST	1
232-96	SPRING	1
233-66	RETAINER VLV SPRING	1
234-66	VLV RET LOCK-PR	1
2A-3/32X1	PIN COTTER	1

244-BHK-46	BREATHER HOSE KIT W/BREATHER	
1C-3/8	LOCKWASHER EXTRNL	2
226-46	STUD INTAKE ELBOW	2
244-BCP	VLV CVR BRTHR	1
244-BCP-5	O RING	1
244-PV-F	INSERT FOAM FILTER	1
A-5-NL	POPPET STEMLESS UNLAPPED	1
PF5-1/2X7/16	ELBOW STREET 90 DEG PLATED	1
244-PV-A	ADPTR FOR 100/110	1
261-46	GASKET CARB TO ELBOW	2
29D-3/824	NUT HX JAM FINISHED	2
7/16 RUBBER HO	HOSE BREATHER (FOOT)	1

244-BHK-96	BREATHER HOSE KIT W/BREATHER	
1C-3/8	LOCKWASHER EXTRNL	2
244-BCP	VLV CVR BRTHR	1
244-BCP-5	O RING	1
244-PV-F	INSERT FOAM FILTER	1
A-5-NL	POPPET STEMLESS UNLAPPED	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

PF5-1/2X7/16	ELBOW STREET 90 DEG PLATED	1
244-PV-A2	ADPTR FOR 200/210	1
261-106	GASKET CARB TO ELBOW	2
261-96	GASKET CARB TO ELBOW	2
29T-63/8	TEE 8-1/2"	1
7/16 RUBBER HO	HOSE BREATHER (FOOT)	2
7A-3/816X11/4	CAPSCREW HX HD	2

244-HK-46 BREATHER HOSE KIT W/FITTINGS

1C-3/8	LOCKWASHER EXTRNL	2
226-46	STUD INTAKE ELBOW	2
244-PV-A	ADPTR FOR 100/110	1
261-46	GASKET CARB TO ELBOW	2
29D-3/824	NUT HX JAM FINISHED	2
7/16 RUBBER HO	HOSE BREATHER (FOOT)	1

244-HK-96 BREATHER HOSE KIT W/ FITTINGS

1C-3/8	LOCKWASHER EXTRNL	2
244-PV-A2	ADPTR FOR 200/210	1
261-106	GASKET CARB TO ELBOW	2
261-96	GASKET CARB TO ELBOW	2
29T-63/8	TEE 8-1/2"	1
7/16 RUBBER HO	HOSE BREATHER (FOOT)	1
7A-3/816X11/4	CAPSCREW HX HD	2

247-CK-46 CONV KIT RCKR ARM 4 15/32" LONG SHAFT

251-A-46	O'RING ROCKER ARM SHAFT PLUG	2
2-206	O RING	1
252-A1-46	STUD ROCKER ARM PIN	1

247-CK-66 CONV KIT RCKR ARM 5 1/4" LONG SHAFT

251-A-46	O'RING ROCKER ARM SHAFT PLUG	2
2-206	O RING	1
252-A1-66	STUD ROCKER ARM PIN	1

25-46SK COVER ASSEMBLY SAFETY KIT NO FUEL PUMP MOUNTING HOLE

27-46	WASHER SPECIAL	1
28-46	LIFTER INTAKE VLV	1
29-46	LEVER INTAKE VALVE	1
32-46	GASKET	1
41A-3/16X11/4	PIN ROLL	1
59-118	WASHER EXHST ROCKER ADJ	2

262-LS-RK-66 INLT MAN REP KIT

12A-632X5/16	SCREW RD HD MACH	2
12A-832X3/8	SCREW RD HD MACH	1
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
1A-#8	LOCKWASHER PLATED	1
1A-1/4	LOCKWASHER PLATED	1
1N-1/4	WASHER FLAT SAE PLATED	2
262-BLS-96	BUSHING CARB L/SHAFT	2
263-LS-46	THRTL CONT SHAFT	1
264-LS-66	THROTTLE CARB VLV-LS	1
267-LS-96	THROTTLE LEVER ASSY-LS	1
12B-1/420X3/4	CAPSCREW BUTTON HEAD	1
269-46	RETAINER THROTTLE SHAFT	1
272-66	CARB JET	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

273-46	NEEDLE CARB JET	1
275-46	KNOB LOCKING	1
27A-1/420	NUT HX JAM HEAVY	1
289-46	GASKET	1
29B-3/824	NUT HX FINISHED BRASS	1
312-106	ROD END BALL JOINT	1
7A-1/420X1	CAPSCREW HX HD	1

262-LS-RK-96 INLT MAN REP KIT

12A-632X5/16	SCREW RD HD MACH	2
12A-832X3/8	SCREW RD HD MACH	1
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
1A-#8	LOCKWASHER PLATED	1
1A-1/4	LOCKWASHER PLATED	1
1N-1/4	WASHER FLAT SAE PLATED	2
262-BLS-96	BUSHING CARB L/SHAFT	2
263-LS-96	THROTTLE CONT SHAFT	1
264-LS-96	THROTTLE CARB VALVE-LS	1
267-LS-96	THROTTLE LEVER ASSY-LS	1
12B-1/420X3/4	CAPSCREW BUTTON HEAD	1
269-46	RETAINER THROTTLE SHAFT	1
272-96	CARB JET	1
273-96	NEEDLE CARB JET	1
275-46	KNOB LOCKING	1
27A-1/420	NUT HX JAM HEAVY	1
289-46	GASKET	1
29B-3/824	NUT HX FINISHED BRASS	1
312-106	ROD END BALL JOINT	1
7A-1/420X1	CAPSCREW HX HD	1

262-MLSRK-46 MINI MANIFOLD REPAIR KIT

12A-632X5/16	SCREW RD HD MACH	2
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
262-BLS-96	BUSHING CARB L/SHAFT	2
263-LS-46	THRTL CONT SHAFT	1
264-LS-46	CARB THROTTLE VALVE LS	1
267-LS-96	THROTTLE LEVER ASSY-LS	1
12B-1/420X3/4	CAPSCREW BUTTON HEAD	1

262-MLSRK-66 MINI MANIFOLD REPAIR KIT

12A-632X5/16	SCREW RD HD MACH	2
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
262-BLS-96	BUSHING CARB L/SHAFT	2
263-LS-46	THRTL CONT SHAFT	1
264-LS-66	THROTTLE CARB VLV-LS	1
267-LS-96	THROTTLE LEVER ASSY-LS	1
12B-1/420X3/4	CAPSCREW BUTTON HEAD	1

262-MLSRK-96 MINI MANIFOLD REPAIR KIT

12A-632X5/16	SCREW RD HD MACH	2
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
262-BLS-96	BUSHING CARB L/SHAFT	2
263-LS-96	THROTTLE CONT SHAFT	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

264-LS-96	THROTTLE CARB VALVE-LS	1
267-LS-96	THROTTLE LEVER ASSY-LS	1
12B-1/420X3/4	CAPSCREW BUTTON HEAD	1

262-MRK-106 MINI MANIFOLD REPAIR KIT

12A-632X5/16	SCREW RD HD MACH	2
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
262-B-106	BUSHING MANIFOLD	2
263-106	THRTL CONT SHAFT	1
264-106	CARB THROTTLE VALVE	1
267-106	LEVER THROTTLE	1
12B-1/420X5/8	CAPSCREW BUTTON HEAD	1

262-MRK-46 MINI MANIFOLD REPAIR KIT

12A-448X1/4	SCREW RD HD MACH	2
1A-#4	LOCKWASHER PLATED	2
262-B-46	BUSHING	2
262-C-46	PLUG EXPANSION	1
263-46	THRTL CONT SHAFT	1
264-46	CARB THROTTLE VALVE	1
267-46	THROTTLE LEVER ASSY	1
12B-1/428X1/2	CAPSCREW BUTTON HEAD	1

262-MRK-66 MINI MANIFOLD REPAIR KIT

12A-448X1/4	SCREW RD HD MACH	2
1A-#4	LOCKWASHER PLATED	2
262-B-46	BUSHING	2
262-C-46	PLUG EXPANSION	1
263-46	THRTL CONT SHAFT	1
264-66	CARB THROTTLE VALVE	1
267-46	THROTTLE LEVER ASSY	1
12B-1/428X1/2	CAPSCREW BUTTON HEAD	1

262-MRK-96 MINI MANIFOLD REPAIR KIT

12A-448X1/4	SCREW RD HD MACH	2
176-B-46	PLUG EXPANSION	1
1A-#4	LOCKWASHER PLATED	2
262-B-46	BUSHING	2
262-C-46	PLUG EXPANSION	1
263-96	THRTL CONT SHAFT	1
264-96	CARB THROTTLE VALVE	1
267-46	THROTTLE LEVER ASSY	1
12B-1/428X1/2	CAPSCREW BUTTON HEAD	1

262-RK-106 INLT MAN REP KIT

12A-632X5/16	SCREW RD HD MACH	2
12A-832X3/8	SCREW RD HD MACH	1
176-B-46	PLUG EXPANSION	1
1A-#6	LOCKWASHER PLATED	2
1A-#8	LOCKWASHER PLATED	1
1A-1/4	LOCKWASHER PLATED	1
1N-1/4	WASHER FLAT SAE PLATED	2
262-B-106	BUSHING MANIFOLD	2
263-106	THRTL CONT SHAFT	1
264-106	CARB THROTTLE VALVE	1
267-106	LEVER THROTTLE	1
12B-1/420X5/8	CAPSCREW BUTTON HEAD	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

269-46	RETAINER THROTTLE SHAFT	1
272-96	CARB JET	1
273-96	NEEDLE CARB JET	1
275-46	KNOB LOCKING	1
27A-1/420	NUT HX JAM HEAVY	1
289-46	GASKET	1
29B-3/824	NUT HX FINISHED BRASS	1
312-106	ROD END BALL JOINT	1
7A-1/420X1	CAPSCREW HX HD	1

262-RK-46 INLT MAN REP KIT

12A-448X1/4	SCREW RD HD MACH	2
12A-832X3/8	SCREW RD HD MACH	1
1A-#4	LOCKWASHER PLATED	2
1A-#8	LOCKWASHER PLATED	1
1A-1/4	LOCKWASHER PLATED	1
1N-1/4	WASHER FLAT SAE PLATED	2
262-B-46	BUSHING	2
262-C-46	PLUG EXPANSION	1
263-46	THRTL CONT SHAFT	1
264-46	CARB THROTTLE VALVE	1
267-46	THROTTLE LEVER ASSY	1
12B-1/428X1/2	CAPSCREW BUTTON HEAD	1
269-46	RETAINER THROTTLE SHAFT	1
272-46	CARB JET	1
273-46	NEEDLE CARB JET	1
275-46	KNOB LOCKING	1
27A-1/420	NUT HX JAM HEAVY	1
289-46	GASKET	1
29B-3/824	NUT HX FINISHED BRASS	1
7A-1/420X1	CAPSCREW HX HD	1

262-RK-66 INLT MAN REP KIT

12A-448X1/4	SCREW RD HD MACH	2
12A-832X3/8	SCREW RD HD MACH	1
1A-#4	LOCKWASHER PLATED	2
1A-#8	LOCKWASHER PLATED	1
1A-1/4	LOCKWASHER PLATED	1
1N-1/4	WASHER FLAT SAE PLATED	2
262-B-46	BUSHING	2
262-C-46	PLUG EXPANSION	1
263-46	THRTL CONT SHAFT	1
264-66	CARB THROTTLE VALVE	1
267-46	THROTTLE LEVER ASSY	1
12B-1/428X1/2	CAPSCREW BUTTON HEAD	1
269-46	RETAINER THROTTLE SHAFT	1
272-66	CARB JET	1
273-46	NEEDLE CARB JET	1
275-46	KNOB LOCKING	1
27A-1/420	NUT HX JAM HEAVY	1
289-46	GASKET	1
29B-3/824	NUT HX FINISHED BRASS	1
7A-1/420X1	CAPSCREW HX HD	1

262-RK-96 INLT MAN REP KIT

12A-448X1/4	SCREW RD HD MACH	2
12A-832X3/8	SCREW RD HD MACH	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

176-B-46	PLUG EXPANSION	1
1A-#4	LOCKWASHER PLATED	2
1A-#8	LOCKWASHER PLATED	1
1A-1/4	LOCKWASHER PLATED	1
1N-1/4	WASHER FLAT SAE PLATED	2
262-B-46	BUSHING	2
262-C-46	PLUG EXPANSION	1
263-96	THRTL CONT SHAFT	1
264-96	CARB THROTTLE VALVE	1
267-46	THROTTLE LEVER ASSY	1
12B-1/428X1/2	CAPSCREW BUTTON HEAD	1
269-46	RETAINER THROTTLE SHAFT	1
272-96	CARB JET	1
273-96	NEEDLE CARB JET	1
275-46	KNOB LOCKING	1
27A-1/420	NUT HX JAM HEAVY	1
289-46	GASKET	1
29B-3/824	NUT HX FINISHED BRASS	1
7A-1/420X1	CAPSCREW HX HD	1

332-TSK-46-1 1" THERMO SYPHON KIT

1A-3/8	LOCKWASHER PLATED	2
332-TSD-46-1	GLASS SIGHT 1 INCH	1
332-TSH-46-1	HEATER HOSE 1" X 12-1/2"	2
346-46	GASKET WATER FILLER	1
7A-3/816X1	CAPSCREW HX HD	2
ASP-3-G	THERMO SIPHON ADAPTER	1
HC-16	HOSE CLAMP	4
KCN-1	NIPPLE KCN-1"	1
PF10-1	ELBOW DMI 90 DEG	1
PF1-1X3	NIPPLE PIPE	1

356-A-RK-46 REPAIR KIT FAN NEW STYLE

1C-5/8	LOCKWASHER EXTRNL	1
1N-5/8	WASHER FLAT SAE PLATED	1
2A-3/32X1	PIN COTTER	2
356-2-46	SPINDLE FAN NEW STYLE	1
356-5-46	SEAL FAN NEW STYLE (REAR)	1
356-6-46	GASKET FAN HUB OLD STYLE	1
356-6A-46	SEAL FAN NEW STY	1
356-8-46	NUT HEX SLOTTED 5/8-18 UNF-2B	1
356-G-46	THREAD PROTECTOR FOR FAN AS	1
6783-D-1	BEARING CUP	2

356-A-RK-66 REPAIR KIT NEW STYLE

1C-5/8	LOCKWASHER EXTRNL	1
1N-5/8	WASHER FLAT SAE PLATED	1
2A-3/32X1	PIN COTTER	2
356-2-66	SPINDLE FAN	1
356-5-46	SEAL FAN NEW STYLE (REAR)	1
356-6-46	GASKET FAN HUB OLD STYLE	1
356-6A-46	SEAL FAN NEW STY	1
356-8-46	NUT HEX SLOTTED 5/8-18 UNF-2B	1
356-G-46	THREAD PROTECTOR FOR FAN AS	1
6783-D-1	BEARING CUP	2



Product Code: **CL CLIMAX (ARROW C-SERIES)**

356-RK-106	REPAIR KIT FAN OLD STYLE	
1202-D	WASHER	2
1A-5/8	LOCKWASHER PLATED	1
29D-5/818	NUT HX JAM FINISHED	1
2A-1/8X11/4	PIN COTTER	2
356-4-46	RETAINING SEAL FOR FAN REPAIR	1
356-9-46	NUT HEX SHORT SLOTTED OS	1
498-D	GASKET	1
6783-D-1	BEARING CUP	2
8004-LD	FAN SPINDLE FOR 106	1

356-RK-46	REPAIR KIT FAN OLD STYLE	
1202-D	WASHER	2
1A-5/8	LOCKWASHER PLATED	1
29D-5/818	NUT HX JAM FINISHED	1
2A-1/8X11/4	PIN COTTER	2
356-4-46	RETAINING SEAL FOR FAN REPAIR	1
356-9-46	NUT HEX SHORT SLOTTED OS	1
498-D	GASKET	1
6783-D-1	BEARING CUP	2
8002-LD	SPINDLE	1

600-66	RNG GEAR STRTR ASSY	
330-12A-46	MAG BRKT ASSY-NEW	1
12D-3/816X1	SCREW FLAT SOCKET MACH	2
1A-1/4	LOCKWASHER PLATED	1
1A-3/8	LOCKWASHER PLATED	1
1B-1/4	WASHER FLAT STD	1
1B-3/8	WASHER FLAT STD	1
29A-1/420	NUT HX FINISHED ZINC PLTD	1
330-14-46	SHAFT	1
330-15-46	GEAR MAGNETO	1
330-16-46	BEARING MAG	1
330-8-A-46	T-BOLT	1
7A-3/816X1	CAPSCREW HX HD	1
600-66-HW	HARDWARE KIT FOR 600-66	1
1A-1/2	LOCKWASHER PLATED	9
1A-3/4	LOCKWASHER PLATED	2
1A-3/8	LOCKWASHER PLATED	3
1B-3/4	WASHER FLAT STD	2
1B-3/8	WASHER FLAT STD	3
1C-3/8	LOCKWASHER EXTRNL	1
25A-3/410	NUT HX HEAVY	2
29A-3/816	NUT HX FINISHED	3
29AM-5	NUT HX FINISHED METRIC	1
7A-1/213X13/4	CAPSCREW HX HD	9
7A-3/410X3	CAPSCREW HX HD	2
7A-3/816X21/4	CAPSCREW HX HD	3
601-D1-46	STARTER BRACKET	1
601-D2-46	STARTER BRACKET	1
604-66	RNG GEAR ADPTR ASSY	1
603-66	GEAR RING	1
605-66	STARTER MOTOR	1
608-66	WIRING & HARNESS BRACKET	1
#4 CABLE	CABLE (FOOT)	6
#4 CABLE	CABLE (FOOT)	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

12A-832X1/4	SCREW RD HD MACH	4
12G-#10X3/4	SCREW SELF DRILL & TAP	6
14 AWG THHN-R	WIRE RED	1
608-C-66	TERMINAL COLE 3/8	4
866-46	INSTRUMENT PANEL ZINC PLATED	1
868-A-255	SWITCH ROTARY	1
AES-66	EYELET SMALL HOLE	6
AES-72	CANNON RECEPT	1
1C-3/8	LOCKWASHER EXTRNL	2
AES-72-2	RECEP PIN	2
AES-72-4	WASHER GRAY FIBER	2
AES-72-5	WASHER GRAY FIBER	1

600-66-LB **RNG GEAR STRTR ASSY LESS MAG BRKT**

601-D1-46	STARTER BRACKET	1
601-D2-46	STARTER BRACKET	1
604-66	RNG GEAR ADPTR ASSY	1
603-66	GEAR RING	1
605-66	STARTER MOTOR	1
608-66	WIRING & HARNESS BRACKET	1
#4 CABLE	CABLE (FOOT)	6
#4 CABLE	CABLE (FOOT)	1
12A-832X1/4	SCREW RD HD MACH	4
12G-#10X3/4	SCREW SELF DRILL & TAP	6
14 AWG THHN-R	WIRE RED	1
608-C-66	TERMINAL COLE 3/8	4
866-46	INSTRUMENT PANEL ZINC PLATED	1
868-A-255	SWITCH ROTARY	1
AES-66	EYELET SMALL HOLE	6
AES-72	CANNON RECEPT	1
1C-3/8	LOCKWASHER EXTRNL	2
AES-72-2	RECEP PIN	2
AES-72-4	WASHER GRAY FIBER	2
AES-72-5	WASHER GRAY FIBER	1

600-96 **RNG GEAR STRTR ASSY**

330-12A-46	MAG BRKT ASSY-NEW	1
12D-3/816X1	SCREW FLAT SOCKET MACH	2
1A-1/4	LOCKWASHER PLATED	1
1A-3/8	LOCKWASHER PLATED	1
1B-1/4	WASHER FLAT STD	1
1B-3/8	WASHER FLAT STD	1
29A-1/420	NUT HX FINISHED ZINC PLTD	1
330-14-46	SHAFT	1
330-15-46	GEAR MAGNETO	1
330-16-46	BEARING MAG	1
330-8-A-46	T-BOLT	1
7A-3/816X1	CAPSCREW HX HD	1
601-96	STRTR BRKT	1
1A-3/4	LOCKWASHER PLATED	2
1A-3/8	LOCKWASHER PLATED	3
1B-3/4	WASHER FLAT STD	2
1B-3/8	WASHER FLAT STD	3
29A-3/816	NUT HX FINISHED	3
601-D1-46	STARTER BRACKET	1
7A-3/410X21/2	CAPSCREW HX HD	2



Product Code: **CL CLIMAX (ARROW C-SERIES)**

7A-3/816X21/4	CAPSCREW HX HD	3
604-66	RNG GEAR ADPTR ASSY	1
603-66	GEAR RING	1
605-66	STARTER MOTOR	1
608-66	WIRING & HARNESS BRACKET	1
#4 CABLE	CABLE (FOOT)	6
#4 CABLE	CABLE (FOOT)	1
12A-832X1/4	SCREW RD HD MACH	4
12G-#10X3/4	SCREW SELF DRILL & TAP	6
14 AWG THHN-R	WIRE RED	1
608-C-66	TERMINAL COLE 3/8	4
866-46	INSTRUMENT PANEL ZINC PLATED	1
868-A-255	SWITCH ROTARY	1
AES-66	EYELET SMALL HOLE	6
AES-72	CANNON RECEPT	1
1C-3/8	LOCKWASHER EXTRNL	2
AES-72-2	RECEP PIN	2
AES-72-4	WASHER GRAY FIBER	2
AES-72-5	WASHER GRAY FIBER	1

600-96-LB RNG GEAR STRTR ASSY LESS MAG BRKT

601-D1-46	STARTER BRACKET	1
604-66	RNG GEAR ADPTR ASSY	1
603-66	GEAR RING	1
605-66	STARTER MOTOR	1
608-66	WIRING & HARNESS BRACKET	1
#4 CABLE	CABLE (FOOT)	6
#4 CABLE	CABLE (FOOT)	1
12A-832X1/4	SCREW RD HD MACH	4
12G-#10X3/4	SCREW SELF DRILL & TAP	6
14 AWG THHN-R	WIRE RED	1
608-C-66	TERMINAL COLE 3/8	4
866-46	INSTRUMENT PANEL ZINC PLATED	1
868-A-255	SWITCH ROTARY	1
AES-66	EYELET SMALL HOLE	6
AES-72	CANNON RECEPT	1
1C-3/8	LOCKWASHER EXTRNL	2
AES-72-2	RECEP PIN	2
AES-72-4	WASHER GRAY FIBER	2
AES-72-5	WASHER GRAY FIBER	1

905-106 RING SET 106

80-106	RING COMPRESSION	2
80-S-106	OIL SCRAPER	1
81-106	RING PISTON OIL RING	1

905-46 RNG SET 46

80-46	RING COMPRESSION	2
80-S-46	RING PISTON OIL SCRAPER	1
81-46	RING PISTON OIL	1

905-66 RNG SET 66

80-66	RING COMPRESSION	3
80-S-66	RING PISTON OIL SCRAPER	1
81-66	RING PISTON OIL RING	1

905-96 RNG SET 96

80-96	RING COMPRESSION	3
-------	------------------	---



Product Code: **CL CLIMAX (ARROW C-SERIES)**

80-S-96	RING PISTON OIL SCRAPER	1
81-96	RING PISTON OIL RING	1

ACE-299-RK-46 OIL INDICATOR REPAIR KIT OLD STYLE

40-46	BOWL	1
41-46	GASKET	1
42-46	THUMB WHEEL ASSY	1

ANP-K STICKER KIT ENGINE

ANP-11	NAMEPLATE 1.75 X 9 WATER LEVE	1
--------	-------------------------------	---

G-970-46-HP OVERHAUL KIT C-46

124-A-46	PUMP OIL ASSY-NEW STY	1
104A-#3	KEY WOODRUFF 1/8X1/2	1
125-A-46	BODY OIL PUMP	1
128-A-46	SHAFT OIL PUMP NEW STYLE	1
129-ST-46	GEROTOR SET	1
12E-1024X11/2	SCREW FILLISTER MACH	1
12E-1024X3/4	SCREW FILLISTER MACHINE	2
150-A-46	OIL PUMP PLATE	1
1A-#10	LOCKWASHER PLATED	3
93-A-46	WASHER #8 FLAT	2
93-B-46	BALL 3/8 OIL PUMP PAS	1
94-46	SPRING OIL REL OLD STY	1
95-A-46	SCREW OIL REL VLV ADJ	1
13-46	SLEEVE CYL	1
12-46	GASKET CYL SLEEVE	2
LUBE-1	LUBE SUPER O-RING, 2 GRAM	1
207-46	SPRING GOV RED	1
23-B-46	FILTER BREATHER	1
244-BHK-46	BREATHER HOSE KIT W/BREATHE	1
1C-3/8	LOCKWASHER EXTRNL	2
226-46	STUD INTAKE ELBOW	2
244-BCP	VLV CVR BRTHR	1
244-BCP-5	O RING	1
244-PV-F	INSERT FOAM FILTER	1
A-5-NL	POPPET STEMLESS UNLAPPED	1
PF5-1/2X7/16	ELBOW STREET 90 DEG PLATED	1
244-PV-A	ADPTR FOR 100/110	1
261-46	GASKET CARB TO ELBOW	2
29D-3/824	NUT HX JAM FINISHED	2
7/16 RUBBER HO	HOSE BREATHER (FOOT)	1
44-46	RETAINER OIL	2
500-J-46	CAP RAD 4 LB FOR J-TUBE RAD	1
68-46	BEARING CONE	2
68-A-46	BEARING CUP	2
71-46	WASHER SAE LOCKING, W-13 SIZE	1
72-46	LOCKNUT SAE	1
83-A-46	BEARING CONN ROD PAIR NEW	1
88-46	SHIM CONN ROD	2
905-46	RNG SET 46	1
80-46	RING COMPRESSION	2
80-S-46	RING PISTON OIL SCRAPER	1
81-46	RING PISTON OIL	1

G-970-66-HP OVERHAUL KIT C-66

124-A-46	PUMP OIL ASSY-NEW STY	1
----------	-----------------------	---



Product Code: **CL CLIMAX (ARROW C-SERIES)**

104A-#3	KEY WOODRUFF 1/8X1/2	1
125-A-46	BODY OIL PUMP	1
128-A-46	SHAFT OIL PUMP NEW STYLE	1
129-ST-46	GEROTOR SET	1
12E-1024X11/2	SCREW FILLISTER MACH	1
12E-1024X3/4	SCREW FILLISTER MACHINE	2
150-A-46	OIL PUMP PLATE	1
1A-#10	LOCKWASHER PLATED	3
93-A-46	WASHER #8 FLAT	2
93-B-46	BALL 3/8 OIL PUMP PAS	1
94-46	SPRING OIL REL OLD STY	1
95-A-46	SCREW OIL REL VLV ADJ	1
13-66	SLEEVE CYL	1
12-66	GASKET CYL SLEEVE	1
LUBE-1	LUBE SUPER O-RING, 2 GRAM	1
207-66	SPRING GOV WHITE	1
23-B-46	FILTER BREATHER	1
244-BHK-46	BREATHER HOSE KIT W/BREATHE	1
1C-3/8	LOCKWASHER EXTRNL	2
226-46	STUD INTAKE ELBOW	2
244-BCP	VLV CVR BRTHR	1
244-BCP-5	O RING	1
244-PV-F	INSERT FOAM FILTER	1
A-5-NL	POPPET STEMLESS UNLAPPED	1
PF5-1/2X7/16	ELBOW STREET 90 DEG PLATED	1
244-PV-A	ADPTR FOR 100/110	1
261-46	GASKET CARB TO ELBOW	2
29D-3/824	NUT HX JAM FINISHED	2
7/16 RUBBER HO	HOSE BREATHER (FOOT)	1
44-46	RETAINER OIL	2
500-J-46	CAP RAD 4 LB FOR J-TUBE RAD	1
68-66	BEARING CONE	2
68-A-66	BEARING CUP	2
71-46	WASHER SAE LOCKING, W-13 SIZE	1
72-46	LOCKNUT SAE	1
83-A-66	BEARING CONN ROD PAIR NEW	1
88-A-66	SHIM CONN ROD NEW STY	2
905-66	RNG SET 66	1
80-66	RING COMPRESSION	3
80-S-66	RING PISTON OIL SCRAPER	1
81-66	RING PISTON OIL RING	1

GSC-106 COMPLETE GASKET SET

12-106	GASKET CYL SLEEVE	3
173-46	GASKET SCREEN COVER	1
208-106	GASKET GOV HOUSING	1
213-46	GASKET OIL PRESS GAUGE	2
215-46	GASKET GOV	1
2-206	O RING	2
22-96	GASKET COVER FOR C-96 & C-106	1
238-G-106	GASKET HD GRAFOIL	1
246-106	GASKET VALVE COVER OUTER	1
246-A-106	GASKET VALVE COVER INNER	1
24-96	GASKET COVER TOP C-96 & C-106	1
261-106	GASKET CARB TO ELBOW	2
289-46	GASKET	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

295-A-46	GASKET	1
314-46	GASKET FUEL PUMP	1
32-96	GASKET	1
330-11-46	GASKET MAIN TO BRACKET	1
330-17-46	GASKET	1
336-106	GASKET RAD CORE	1
336-A-106	GASKET RAD CORE	2
346-46	GASKET WATER FILLER	1
347-96	GASKET TANKS TO CRNKCS	1
36-46	GASKET	1
41-46	GASKET	1
8-46	GASKET COVER	1
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

GSC-255 GASKET SET

12-106	GASKET CYL SLEEVE	6
173-46	GASKET SCREEN COVER	1
208-106	GASKET GOV HOUSING	1
215-255	O RING GOV BUNA	1
22-255	GASKET PLATE	1
238-G-255	GASKET HD GRAFOIL	1
24-255	GASKET COVER	1
246-255	GASKET VALVE COVER	1
261-106	GASKET CARB TO ELBOW	2
330-11-255	GASKET	1
330-17-255	GASKET	1
336-255	GASKET RAD CORE	1
346-46	GASKET WATER FILLER	1
347-255	GASKET TANK TO BLOCK	1
36-46	GASKET	1
41-46	GASKET	1
709-255	GASKET BASE	1
715-255	GASKET BODY	1
722-255	GASKET COVER TO SIDE PLATE	1
723-255	GASKET	1
724-255	GASKET	2
774-255	GASKET HOUSING	1
776-255	GASKET RET	1
777-255	GASKET RETAINER	1
895-255	GASKET CYL BLOCK	1
ACE-409-46NS	GASKET	1

GSC-46 COMPLETE GASKET SET

12-46	GASKET CYL SLEEVE	2
173-46	GASKET SCREEN COVER	1
208-46	GASKET GOV HOUSING	1
213-46	GASKET OIL PRESS GAUGE	2
215-46	GASKET GOV	1
2-206	O RING	2
22-46	GASKET COVER FOR C-46,66	1
238-G-46	GASKET HD GRAFOIL	1
24-46	GASKET COVER TOP	1
246-46	GASKET VALVE COVER	1
261-46	GASKET CARB TO ELBOW	1
261-A-46	GASKET CARB	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

289-46	GASKET	1
295-A-46	GASKET	1
314-46	GASKET FUEL PUMP	1
32-46	GASKET	1
330-11-46	GASKET MAIN TO BRACKET	1
330-17-46	GASKET	1
336-46	GASKET RAD CORE	1
346-46	GASKET WATER FILLER	1
347-46	GASKET TANKS TO CRNKCS	1
36-46	GASKET	1
41-46	GASKET	1
8-46	GASKET COVER	1
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

GSC-66 COMPLETE GASKET SET

12-66	GASKET CYL SLEEVE	1
173-46	GASKET SCREEN COVER	1
208-46	GASKET GOV HOUSING	1
213-46	GASKET OIL PRESS GAUGE	2
215-46	GASKET GOV	1
2-206	O RING	2
22-46	GASKET COVER FOR C-46,66	1
238-G-66	GASKET HD GRAFOIL	1
24-66	GASKET COVER TOP	1
246-66	GASKET VALVE COVER	1
261-46	GASKET CARB TO ELBOW	2
289-46	GASKET	1
295-A-46	GASKET	1
314-46	GASKET FUEL PUMP	1
32-46	GASKET	1
330-11-46	GASKET MAIN TO BRACKET	1
330-17-46	GASKET	1
336-66	GASKET RAD CORE	1
346-46	GASKET WATER FILLER	1
347-66	GASKET TANKS TO CRNKCS	1
36-46	GASKET	1
41-46	GASKET	1
8-46	GASKET COVER	1
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

GSC-96 COMPLETE GASKET SET

12-96	GASKET CYL SLEEVE	1
173-46	GASKET SCREEN COVER	1
208-46	GASKET GOV HOUSING	1
213-46	GASKET OIL PRESS GAUGE	2
215-46	GASKET GOV	1
2-206	O RING	2
22-96	GASKET COVER FOR C-96 & C-106	1
238-G-96	GASKET HD GRAFOIL	1
246-96	GASKET VALVE COVER	1
24-96	GASKET COVER TOP C-96 & C-106	1
261-96	GASKET CARB TO ELBOW	2
289-46	GASKET	1
295-A-46	GASKET	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

314-46	GASKET FUEL PUMP	1
32-96	GASKET	1
330-11-46	GASKET MAIN TO BRACKET	1
330-17-46	GASKET	1
336-66	GASKET RAD CORE	1
346-46	GASKET WATER FILLER	1
347-96	GASKET TANKS TO CRNKCS	1
36-46	GASKET	1
41-46	GASKET	1
8-46	GASKET COVER	1
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

OFK-1-46 OIL FILTER KIT

1A-5/16	LOCKWASHER PLATED	3
245-46	WASHER COPPER	2
25A-5/1618	NUT HX HEAVY	3
7A-5/1618X11/2	CAPSCREW HX HD	3
OFK-1-A	OIL FILTER ADAPTER KIT	1
OFK-1-E	OIL FILTER ELEMENT	1
OL-54	PUMP BULKHEAD	1
OL-F-46	PUMP OIL BULKHEAD	1
OL-G-46	CANISTER BULKHEAD	1
OL-I-46	CAM ASSY BULKHEAD	1
PF5-1/4	ELBOW STREET 90 DEG	1
PF9-1/4X1/2	BUSHING PIPE	2

OFK-1-66 OIL FILTER KIT

1A-5/16	LOCKWASHER PLATED	3
245-46	WASHER COPPER	2
25A-5/1618	NUT HX HEAVY	3
7A-5/1618X11/2	CAPSCREW HX HD	3
OFK-1-A	OIL FILTER ADAPTER KIT	1
OFK-1-E	OIL FILTER ELEMENT	1
OL-36	CANISTER BULKHEAD	1
OL-46	CANISTER BULKHEAD	1
OL-F-66	PUMP OIL BULKHEAD	1
OL-I-66	CAM ASSY BULKHEAD	1
PF5-1/4	ELBOW STREET 90 DEG	1
PF9-1/4X1/2	BUSHING PIPE	2

OFK-1-96 OIL FILTER KIT

1A-5/16	LOCKWASHER PLATED	3
245-46	WASHER COPPER	2
25A-5/1618	NUT HX HEAVY	3
7A-5/1618X11/2	CAPSCREW HX HD	3
OFK-1-A	OIL FILTER ADAPTER KIT	1
OFK-1-E	OIL FILTER ELEMENT	1
OL-29	PUMP BULKHEAD	1
OL-G-96	CANISTER BULKHEAD	1
OL-H-96	CANISTER BULKHEAD	1
OL-N-96	CAM ASSY BULKHEAD	1
PF5-1/4	ELBOW STREET 90 DEG	1
PF9-1/4X1/2	BUSHING PIPE	2

OLK-U-46 KIT UNIVERSAL OIL LINE

118-B-96	NIPPLE PIPE BRASS	1
----------	-------------------	---



Product Code: **CL CLIMAX (ARROW C-SERIES)**

118-C-96	BUSHING 1/4-1/8PIPE DBL TAPPED	1
119-RG-46	TEE MALE BRANCH 1/8	1
14-46	ADAPTER OIL LINE	1
48X4	FITTING STRAIGHT	1
49X5X4	ELBOW 90 DEGREES	1
OL-14	CRANKCASE TEE-OIL COLLECTOR	1
OL-44	WATER FILL-WATER GA	1
OL-54	PUMP BULKHEAD	1
OL-A-46	CAM ASSY TEE OIL COL	1
OL-B-46	ROCKER CAM ASSY LINE	1
OL-C-46	PLATE GOV TEE CAM	1
OL-D-46	TEE GAUGE GOV	1
OL-F-46	PUMP OIL BULKHEAD	1
OL-G-46	CANISTER BULKHEAD	1
OL-H-46	TEE BULKHEAD PUMP	1
OL-I2-46	FITTING BULKHEAD	1
OL-I-46	CAM ASSY BULKHEAD	1
OL-K-46	CAM ASSY CRANKCASE TEE	1
PF1-1/4X2-40	NIPPLE PIPE	1
PF2-1/4	NIPPLE CLOSE	1
PF3-1/4	TEE PIPE	1
PF3-1/8	TEE PIPE	1

OLK-U-66 KIT UNIVERSAL OIL LINE

118-B-96	NIPPLE PIPE BRASS	1
118-C-96	BUSHING 1/4-1/8PIPE DBL TAPPED	1
119-RG-46	TEE MALE BRANCH 1/8	1
14-46	ADAPTER OIL LINE	1
49X4	ELBOW 90 DEGREES	1
49X5X4	ELBOW 90 DEGREES	1
OL-16	TEE GOV GA	1
OL-26	TEE BULKHEAD PUMP	1
OL-36	CANISTER BULKHEAD	1
OL-46	CANISTER BULKHEAD	1
OL-56	CAM ASSY TEE-OIL COL	1
OL-A-66	COLLAR OIL TEE CRANKCASE	1
OL-B-66	ROCKER CAM ASSY LINE	1
OL-C-66	TEE GOV CRANKCASE	1
OL-D-66	TEE GAUGE GOV	1
OL-E-66	GAUGE WATER/WATER FILL	1
OL-F-66	PUMP OIL BULKHEAD	1
OL-I2-46	FITTING BULKHEAD	1
OL-I-66	CAM ASSY BULKHEAD	1
OL-K-46	CAM ASSY CRANKCASE TEE	1
PF1-1/4X2-80	NIPPLE PIPE	1
PF2-1/4	NIPPLE CLOSE	1
PF3-1/4	TEE PIPE	1
PF3-1/8	TEE PIPE	1

OLK-U-96 KIT UNIVERSAL OIL LINE

118-C-96	BUSHING 1/4-1/8PIPE DBL TAPPED	1
119-RG-46	TEE MALE BRANCH 1/8	1
14-46	ADAPTER OIL LINE	1
49X5X4	ELBOW 90 DEGREES	1
OL-19	OIL COL CAM ASSY LINE	1
OL-29	PUMP BULKHEAD	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

OL-A-96	COLLAR TEE OIL CRANKCASE	1
OL-B-96	ROCKER CAM ASSY LINE	1
OL-C-96	TEE GOV CRANKCASE	1
OL-D-96	TEE GAUGE GOV	1
OL-E-96	GAUGE WATER/WATER FILL	1
OL-F-96	PUMP OIL BULKHEAD	1
OL-G-96	CANISTER BULKHEAD	1
OL-H-96	CANISTER BULKHEAD	1
OL-I2-96	FITTING BULKHEAD	1
OL-K-96	CAM ASSY CRANKCASE TEE	1
OL-N-96	CAM ASSY BULKHEAD	1
PF1-1/4X2-80	NIPPLE PIPE	1
PF1-1/8X2	NIPPLE PIPE	1
PF2-1/4	NIPPLE CLOSE	1
PF3-1/4	TEE PIPE	1
PF3-1/8	TEE PIPE	1

SFI-255 IGNITION STARFIRE W/BRKT

100 10 W	RESISTOR STAR FIRE	1
16-14 MALE PUSH	PUSH ON MALE -RED	3
16-14 PUSH ON	PUSH ON FEMALE -BLUE	3
161900	COVER SPARK PLUG	2
1A-1/4	LOCKWASHER PLATED	3
1A-3/8	LOCKWASHER PLATED	4
1B-3/8	WASHER FLAT STD	4
1N-1/4	WASHER FLAT SAE PLATED	6
29A-1/420	NUT HX FINISHED ZINC PLTD	1
330-12E-CST-46	BRKT TRIGGER COIL MTG FOR 46/	1
330-17-46	GASKET	1
330-20-255	SPK PLG CBL - STARFIRE	2
330-2-AI-46	IGNITION COIL	2
330-5-AI-255	MAG PICK UP BRKT	1
73905	TERMINAL SPARK PLUG	2
7A-1/420X3/4	CAPSCREW HX HD	3
7A-3/816X11/2	CAPSCREW HX HD	4
AES-65	EYELET LARGE HOLE	1
AES-66	EYELET SMALL HOLE	6

SFI-46 IGNITION STARFIRE W/BRKT

100 10 W	RESISTOR STAR FIRE	1
16-14 MALE PUSH	PUSH ON MALE -RED	3
16-14 PUSH ON	PUSH ON FEMALE -BLUE	3
1A-1/4	LOCKWASHER PLATED	8
1A-3/8	LOCKWASHER PLATED	3
1A-5/16	LOCKWASHER PLATED	4
1B-3/8	WASHER FLAT STD	1
1N-1/4	WASHER FLAT SAE PLATED	17
1N-5/16	WASHER FLAT SAE PLATED	4
29A-1/420	NUT HX FINISHED ZINC PLTD	3
330-12A2-CST-46	BRACKET SFI MAGNET BAR	2
330-12A5-CST-46	SPACER STARFIRE C-46	2
330-12A-CST-46	BRACKET SFI GENERATOR STAND	1
330-12B-CST-46	BRACKET CHR G GEN ADJ 46,66,96,	1
330-12C-CST-46	COIL BRKT STAR FIRE 46,66,96,106	1
330-12D-CST-46	PICK UP COIL BRKT 46,66 (GREEN)	1
330-12E-CST-46	BRKT TRIGGER COIL MTG FOR 46/	1



Product Code: **CL CLIMAX (ARROW C-SERIES)**

330-17-46	GASKET	1
330-20-255	SPK PLG CBL - STARFIRE	1
330-2-AI-46	IGNITION COIL	1
7A-1/420X11/4	CAPSCREW HX HD	4
7A-1/420X3/4	CAPSCREW HX HD	1
7A-1/420X7/8	CAPSCREW HX HD	1
7A-3/816X1	CAPSCREW HX HD	3
7A-5/1618X1	CAPSCREW HX HD	2
7A-5/1618X3/4	CAPSCREW HX HD	2
AES-65	EYELET LARGE HOLE	1
AES-66	EYELET SMALL HOLE	4
AF-603RL	IGNITION WITH REV LIMITER	1
SF-601	IGNITION STAR FIRE	1

SFI-66 STARFIRE IGNITION C-66 W/BRACKETS

100 10 W	RESISTOR STAR FIRE	1
16-14 MALE PUSH	PUSH ON MALE -RED	3
16-14 PUSH ON	PUSH ON FEMALE -BLUE	3
1A-1/4	LOCKWASHER PLATED	4
1A-3/8	LOCKWASHER PLATED	3
1A-5/16	LOCKWASHER PLATED	2
1B-3/8	WASHER FLAT STD	3
1B-5/16	WASHER FLAT STD	2
1N-1/4	WASHER FLAT SAE PLATED	14
29A-1/420	NUT HX FINISHED ZINC PLTD	4
330-12A-CST-66	BRACKET SFI GEN STND 66,96,106	1
330-12B-CST-46	BRACKET CHRГ GEN ADJ 46,66,96,	1
330-12C-CST-46	COIL BRKT STAR FIRE 46,66,96,106	1
330-12D-CST-46	PICK UP COIL BRKT 46,66 (GREEN)	1
330-12E-CST-46	BRKT TRIGGER COIL MTG FOR 46/	1
330-17-46	GASKET	1
330-20-255	SPK PLG CBL - STARFIRE	1
330-2-AI-46	IGNITION COIL	1
7A-1/420X11/4	CAPSCREW HX HD	2
7A-1/420X3/4	CAPSCREW HX HD	2
7A-3/816X11/4	CAPSCREW HX HD	2
7A-3/816X7/8	CAPSCREW HX HD	1
7A-5/1618X1	CAPSCREW HX HD	2
AES-65	EYELET LARGE HOLE	1
AES-66	EYELET SMALL HOLE	4
AF-603RL	IGNITION WITH REV LIMITER	1
SF-601	IGNITION STAR FIRE	1



Product Code: **FM FAIRBANKS MORSE, FC & SH**

10-C-118	VALVE EXHAUST COMPLETE	
10-118	VALVE EXHAUST ONLY	1
11-118	SPRING COLLAR EXHAUST VALVE	1
317-118	SPRING VALVE EXHST	1
A-122-118	EXHAUST VALVE COLLAR LOCK	1

10-C-208	VALVE EXHAUST COMPLETE	
10-208	VALVE EXHAUST ONLY	1
11-118	SPRING COLLAR EXHAUST VALVE	1
317-208	SPRING VALVE EXHST	1
A-122-118	EXHAUST VALVE COLLAR LOCK	1

10-C-346	VALVE EXHAUST COMPLETE	
10-346	VALVE EXHAUST ONLY	1
11-346	SPRING COLLAR EXHAUST VALVE	1
317-346	SPRING VALVE EXHST	1
A-122-346	LOCK EXHAUST VALVE SPRING	1

10-C-503	VALVE EXHAUST COMPLETE	
10-503	VALVE EXHAUST ONLY	1
11-346	SPRING COLLAR EXHAUST VALVE	1
317-346	SPRING VALVE EXHST	1
A-122-346	LOCK EXHAUST VALVE SPRING	1

1141-RK-118	REPAIR KIT NEW STYLE FAN	
1141-2-118	SHAFT	1
1141-5-118	SHAFT SEAL	1
29D-5/818	NUT HX JAM FINISHED	1
2A-1/8X11/4	PIN COTTER	1
356-8-46	NUT HEX SLOTTED 5/8-18 UNF-2B	1
498-D	GASKET	1
6783-D-1	BEARING CUP	2

1141-RK-346	REPAIR KIT NEW STYLE FAN	
1141-2-346	SHAFT FAN HUB	1
1A-3/4	LOCKWASHER PLATED	1
29D-3/416	NUT HX JAM FINISHED	1
2A-1/8X11/4	PIN COTTER	1
356-5-46	SEAL FAN NEW STYLE (REAR)	1
356-8-46	NUT HEX SLOTTED 5/8-18 UNF-2B	1
498-D	GASKET	1
6783-D-1	BEARING CUP	2

1850-118	REPAIR KIT OLD STYLE FAN	
1141-5-118	SHAFT SEAL	1
1202-D	WASHER	1
1A-5/8	LOCKWASHER PLATED	1
29D-5/818	NUT HX JAM FINISHED	1
2A-1/8X11/4	PIN COTTER	1
356-9-46	NUT HEX SHORT SLOTTED OS	1
498-D	GASKET	1
6783-D-1	BEARING CUP	2
7804-D	SPINDLE FOR 118-208	1
M-503	SHAFT GREASE FITTING	1

1850-346	REPAIR KIT OLD STYLE FAN	
11A-N5000-193	RING RETAINING INT	1
356-9-46	NUT HEX SHORT SLOTTED OS	1



Product Code: **FM FAIRBANKS MORSE, FC & SH**

3971-D-346	SPINDLE FAN	1
498-D	GASKET	1
6213-D	RETAINER OIL	1

3-BC-RK-118 CYL HD REP KIT

10-118	VALVE EXHAUST ONLY	1
11-118	SPRING COLLAR EXHAUST VALVE	1
120-118	SPRING SUCTION VALVE DRAG	1
121-B-118	COLLAR VALVE SUCTION SPRING	1
287-118	GUIDE EXHST VLV	1
288-118	GUIDE VALVE	1
310-118	SPRING VALVE SUCT	1
317-118	SPRING VALVE EXHST	1
617-118	SPRING VALVE SUC BUMPER	1
87-118	SEAT EXH SUCT VALVE	2
9-B-118	VALVE SUCTION ONLY	1
A-122-118	EXHAUST VALVE COLLAR LOCK	1
B-122-B-118	VLV SUC LOCK NUT	1

3-BC-RK-208 CYL HD REP KIT

10-208	VALVE EXHAUST ONLY	1
11-118	SPRING COLLAR EXHAUST VALVE	1
120-118	SPRING SUCTION VALVE DRAG	1
121-B-118	COLLAR VALVE SUCTION SPRING	1
287-118	GUIDE EXHST VLV	1
288-118	GUIDE VALVE	1
310-118	SPRING VALVE SUCT	1
317-208	SPRING VALVE EXHST	1
617-118	SPRING VALVE SUC BUMPER	1
87-208	SEAT EXHAUST SUCTION VALVE	2
9-B-208	VALVE SUCTION ONLY	1
A-122-118	EXHAUST VALVE COLLAR LOCK	1
B-122-B-118	VLV SUC LOCK NUT	1

3-DC-RK1-346 REPAIR KIT 1 INLET VALVE

10-346	VALVE EXHAUST ONLY	1
11-346	SPRING COLLAR EXHAUST VALVE	1
120-346	SPRING SUCTION VALVE DRAG	1
121-A-346	COLLAR VALVE SUCTION SPRING	1
287-346	GUIDE EXHST VLV STEM	1
288-346	GUIDE VALVE SUCTION	1
310-346	SPRING VALVE SUC	1
317-346	SPRING VALVE EXHST	1
617-346	SPRING VALVE SUC BUMPER	1
7963-346	SEAT EXHAUST VALVE	2
9-A-346	VALVE SUCTION	1
A-122-346	LOCK EXHAUST VALVE SPRING	1
B-122-B-346	VLV SUCT LOCK NUT	1

3-DC-RK1-503 REPAIR KIT 1 INLET VALVE

10-503	VALVE EXHAUST ONLY	1
11-346	SPRING COLLAR EXHAUST VALVE	1
120-346	SPRING SUCTION VALVE DRAG	1
121-A-346	COLLAR VALVE SUCTION SPRING	1
287-346	GUIDE EXHST VLV STEM	1
288-346	GUIDE VALVE SUCTION	1
310-503	SPRING VALVE SUC	1



Product Code: **FM FAIRBANKS MORSE, FC & SH**

317-346	SPRING VALVE EXHST	1
617-346	SPRING VALVE SUC BUMPER	1
7963-503	SEAT INSERT EXHAUST VALVE	2
9-A-503	VALVE SUCTION	1
A-122-346	LOCK EXHAUST VALVE SPRING	1
B-122-B-346	VLV SUCT LOCK NUT	1

3-DC-RK2-346 REPAIR KIT 2 INLET VALVE

10-346	VALVE EXHAUST ONLY	1
11-346	SPRING COLLAR EXHAUST VALVE	1
120-118	SPRING SUCTION VALVE DRAG	2
121-B-118	COLLAR VALVE SUCTION SPRING	2
287-346	GUIDE EXHST VLV STEM	1
288-118	GUIDE VALVE	2
310-118	SPRING VALVE SUCT	2
317-346	SPRING VALVE EXHST	1
617-118	SPRING VALVE SUC BUMPER	2
7963-346	SEAT EXHAUST VALVE	1
87-208	SEAT EXHAUST SUCTION VALVE	2
9-B-208	VALVE SUCTION ONLY	2
A-122-346	LOCK EXHAUST VALVE SPRING	1
B-122-B-118	VLV SUC LOCK NUT	2

3-DC-RK2-503 REPAIR KIT 2 INLET VALVE

10-503	VALVE EXHAUST ONLY	1
11-346	SPRING COLLAR EXHAUST VALVE	1
120-118	SPRING SUCTION VALVE DRAG	2
121-B-118	COLLAR VALVE SUCTION SPRING	2
287-346	GUIDE EXHST VLV STEM	1
288-118	GUIDE VALVE	2
310-118	SPRING VALVE SUCT	2
317-346	SPRING VALVE EXHST	1
617-118	SPRING VALVE SUC BUMPER	2
7963-503	SEAT INSERT EXHAUST VALVE	1
87-208	SEAT EXHAUST SUCTION VALVE	2
9-B-208	VALVE SUCTION ONLY	2
A-122-346	LOCK EXHAUST VALVE SPRING	1
B-122-B-118	VLV SUC LOCK NUT	2

6-ORS-118 PSTN RNG SET

A-6-O-118	RING COMPRESSION 1/16 OS	2
B-6-O-118	RING OIL 1/16 OS	1

6-ORS-208 PSTN RNG SET O/S

A-6-O-208	RING COMPRESSION 1/16 OS	2
B-6-O-208	RING OIL 1/16 OS	1

6-RS-118 PSTN RNG SET

A-6-118	RING COMPRESSION	2
B-6-118	RING OIL	1

6-RS-208 PSTN RNG SET

A-6-208	RING COMPRESSION	2
B-6-208	RING OIL	1

6-RS-346 PSTN RNG SET

80-96	RING COMPRESSION	3
81-96	RING PISTON OIL RING	2



Product Code: **FM FAIRBANKS MORSE, FC & SH**

6-RS-503	PSTN RNG SET	
A-6-503	RING COMPRESSION	3
B-6-503	RING OIL	2
728-RK-118	STRTR CRANK REPAIR KIT	
265-118	STRTR CRANK PAWL	1
266-118	STRTR CRANK PAWL PIN	1
267-118	SPRING STARTER PAWL	1
9-AC-346	VALVE SUCTION COMP	
120-346	SPRING SUCTION VALVE DRAG	1
121-A-346	COLLAR VALVE SUCTION SPRING	1
310-346	SPRING VALVE SUC	1
617-346	SPRING VALVE SUC BUMPER	1
9-A-346	VALVE SUCTION	1
B-122-B-346	VLV SUCT LOCK NUT	1
9-AC-503	VALVE SUCTION COMP	
120-346	SPRING SUCTION VALVE DRAG	1
121-A-346	COLLAR VALVE SUCTION SPRING	1
310-503	SPRING VALVE SUC	1
617-346	SPRING VALVE SUC BUMPER	1
9-A-503	VALVE SUCTION	1
B-122-B-346	VLV SUCT LOCK NUT	1
9-BC-118	VLV SUC COMP	
120-118	SPRING SUCTION VALVE DRAG	1
121-B-118	COLLAR VALVE SUCTION SPRING	1
310-118	SPRING VALVE SUCT	1
617-118	SPRING VALVE SUC BUMPER	1
9-B-118	VALVE SUCTION ONLY	1
B-122-B-118	VLV SUC LOCK NUT	1
9-BC-208	VLV SUC COMP	
120-118	SPRING SUCTION VALVE DRAG	1
121-B-118	COLLAR VALVE SUCTION SPRING	1
310-118	SPRING VALVE SUCT	1
617-118	SPRING VALVE SUC BUMPER	1
9-B-208	VALVE SUCTION ONLY	1
B-122-B-118	VLV SUC LOCK NUT	1
C-749-C-118	GSKT SET COMP	
1286-118	GASKET CRANKCASE COVER HD	2
1892-118	GASKET BASE END COVER	1
1898-118	GASKET GOV BRG HSG	1
1899-118	GASKET GOV BRG HSG OPP	1
190-GHD-118	GASKET HEAD GRAFOIL	1
191-118	GASKET HD WATER HOPPER	1
2025-118	GASKET MAG GR CLOSURE	1
2340-118	GASKET GOV COVER	1
237-118	GASKET FUEL MIXER COVER	1
247-118	GASKET AIR VALVE	1
249-118	GASKE CARB HD	1
407-118	GASKET CYL COVER BOLT	4
4910-118	GASKET MAG HD	1
5914-118	GASKET BREATHER VALVE SEAT	2
6147-118	GASKET RAD CORE	1
A-990-118	GASKET CYL BASE OIL GAUGE	3



Product Code: **FM FAIRBANKS MORSE, FC & SH**

ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

C-749-C-208 GSKT SET COMP

1119-208	GASKET HAND HOLE COVER	1
1119-A-208	GASKET HAND HOLE COVER	1
1286-208	GASKET HD CRANKCASE COVER	2
1892-118	GASKET BASE END COVER	1
1898-208	GASKET GOV BRG HSG	1
1899-208	GASKET GOV BRG HSG OPP	1
190-GHD-208	GASKET HEAD GRAFOIL	1
191-208	GASKET WATER HOPPER	1
2025-118	GASKET MAG GR CLOSURE	1
2340-118	GASKET GOV COVER	1
237-118	GASKET FUEL MIXER COVER	1
247-118	GASKET AIR VALVE	1
249-118	GASKE CARB HD	1
4910-118	GASKET MAG HD	1
5914-118	GASKET BREATHER VALVE SEAT	2
6147-208	GASKET RAD CORE	1
A-990-118	GASKET CYL BASE OIL GAUGE	3
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

C-749-C-346 GSKT SET COMP

1286-346	GASKET CRANKCASE COVER HD	2
1892-346	GASKET BASE END COVER	1
1898-346	GASKET GOV BRG HSG SIDE	1
1899-346	GASKET GOV BRG HSG OPP	1
190-GHD-346	GASKET HEAD GRAFOIL	1
191-346	GASKET CYL HD COVER	1
192-346	GASKET BFLY VLV	2
193-346	GASKET CYL TO BASE	1
194-346	GASKET WATER RES	1
2025-346	GASKET MAG GE CLOSURE	1
237-346	GASKET FUEL MIXER COVER	1
407-346	GASKET CYL COVER BOLT	2
4910-118	GASKET MAG HD	1
5914-118	GASKET BREATHER VALVE SEAT	2
5914-A-346	GASKET	1
6147-346	GASKET RAD CORE	1
A-990-118	GASKET CYL BASE OIL GAUGE	3
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1

C-749-C-503 GSKT SET

1286-503	GASKET CRANKCASE COVER HD	2
1892-346	GASKET BASE END COVER	1
1898-503	GASKET GOV BRG HSG SIDE	1
1899-503	GASKET GOV BRG HSG OPP	1
190-GHD-503	GASKET HEAD GRAFOIL	1
191-503	GASKET CYL HD COVER	1
192-346	GASKET BFLY VLV	2
193-503	GASKET CYL TO BASE	1
194-346	GASKET WATER RES	1
2025-346	GASKET MAG GE CLOSURE	1
237-346	GASKET FUEL MIXER COVER	1



Product Code: **FM FAIRBANKS MORSE, FC & SH**

407-346	GASKET CYL COVER BOLT	2
4910-118	GASKET MAG HD	1
5914-118	GASKET BREATHER VALVE SEAT	2
5914-A-346	GASKET	1
6147-503	GASKET RAD CORE	1
A-990-118	GASKET CYL BASE OIL GAUGE	3
ACE-409-46NS	GASKET	1
ACE-415-46	GASKET	1



Product Code: **GP GEMINI PARTS**

A405139 G26 COMPLETE OVERHAUL GASKET KIT

47317848	GASKET GOV MAG	1
A310435	GASKET FRONT COVER	1
A311877	SHIM MAIN BEARING .003	2
A311906	GASKET OIL PAN	1
A312019	PLATE ROD BOLT LOCK	4
A312444	OIL SLINGER	1
A312591	FLYWHEEL LOCK PLATE	1
a312976	GASKET WATER PUMP	1
A314866	GASKET CYL HEAD EXH FLANGE	4
A315956	O-RING LINER	6
A400335	GASKET, TOP COVER	1
A400356	SHIM CAMSHAFT .003	4
A405053	SEAL FRONT COVER	1
A405407	WATER PUMP COVER/SHIM	1
HG310355	GASKET, VALVE COVER G26	2
HG311633	O-RING, GOVERNOR ADAPTER	1
HG311769	SHIM, GOVERNOR ADAPTER 0.01	1
HG311770	SHIM, GOVERNOR ADAPTER 0.004	3
HG311874	O-Ring, Main Bearing Housing	1
HG312055	SHIM, CAMSHAFT HOUSING 0.01	1
HG312056	SHIM, CAMSHAFT HOUSING 0.004	3
HG317602	THERMOSTAT, GSK. WATER OUTL	2
HG402710	GASKET, CYLINDER HEAD	2
HG405054	OIL SEAL, CRANKSHAFT REAR	1
HG405140	GASKET, OIL PUMP G-26/G-40	1
HG405302	GASKET, CARBURETOR MOUNT	1

A4061285 WATER PUMP KIT G-26

120320B	WATER PUMP SEAL	1
44999	RING RET	1
78645	SLINGER OIL	1
A312975	IMPELLER G-26	1
A312976	GASKET WATER PUMP	1
A317834	W/P BEARING & SHAFT G-26	1
A405407	WATER PUMP COVER/SHIM	1

A4061293 GASKET SET HEAD

A310355	GASKET CYL HEAD COVER	2
A314866	GASKET CYL HEAD EXH FLANGE	4
A317602	GASKET WATER OUTLET	2
A4064347	GASKET TOP COVER, COMPRESS	1
HG402710	GASKET, CYLINDER HEAD	2

AGD-751-MK KIT COMPLETE GOV REPAIR G26

494517	BEARING REAR MAIN	1
494518	BEARING ROCKER SHAFT	2
494523	PLUG GOVERNOR EXPANSION	1
A01330022L	BEARING, FRONT	1
R-AGD-751-MK	KIT GOV REPAIR G-26	1

G-932-G26 SLEEVE KIT

47315957	CYLINDER SLEEVE - G26	1
A315956	O-RING LINER	3
A402713	G26 PISTON & PIN ASSEMBLY	1
HG315737	Piston Ring Set G26	1
HG18016	RING, RAIL	2



Product Code: **GP GEMINI PARTS**

HG314404	RING, 2ND & 3RD	2
HG316257	RING, 1ST	1
HG35292	OIL RING	1
LUBE-1	LUBE SUPER O-RING, 2 GRAM	1

G-936-G26 CYLINDER HEAD REPAIR KIT

163235	SPRING TAPER VALVE	4
A100010	SPRING, VALVE G26/G40	2
A313501	VALVE ROTATOR, INTAKE & EXHA	2
A314629	VALVE STEM SEAL	2
A316824	VALVE INTAKE	1
A317205	SEAT, INTAKE VALVE	1
a4062905	EXHAUST VALVE	1
A4066064	SEAT, EXHAUST VALVE	1
HG314816	GUIDE, VALVE EXHAUST G26/G40	1
HG314829	GUIDE, VALVE INTAKE G26/G40	1

G-970-G26 KIT OVERHAUL G26

A100020	THRUST WASHER	2
A315127	CONN ROD BRG PAIR, G26 (ORDER	2
A400342	BUSHING WRIST PIN	4
A400584	GP THERMOSTAT G26 192 DEG	2
A405052	MAIN BEARING FRONT COVER	1
A405139	G26 COMPLETE OVERHAUL GASK	1
47317848	GASKET GOV MAG	1
A310435	GASKET FRONT COVER	1
A311877	SHIM MAIN BEARING .003	2
A311906	GASKET OIL PAN	1
A312019	PLATE ROD BOLT LOCK	4
A312444	OIL SLINGER	1
A312591	FLYWHEEL LOCK PLATE	1
a312976	GASKET WATER PUMP	1
A314866	GASKET CYL HEAD EXH FLANGE	4
A315956	O-RING LINER	6
A400335	GASKET, TOP COVER	1
A400356	SHIM CAMSHAFT .003	4
A405053	SEAL FRONT COVER	1
A405407	WATER PUMP COVER/SHIM	1
HG310355	GASKET, VALVE COVER G26	2
HG311633	O-RING, GOVERNOR ADAPTER	1
HG311769	SHIM, GOVERNOR ADAPTER 0.01	1
HG311770	SHIM, GOVERNOR ADAPTER 0.004	3
HG311874	O-Ring, Main Bearing Housing	1
HG312055	SHIM, CAMSHAFT HOUSING 0.01	1
HG312056	SHIM, CAMSHAFT HOUSING 0.004	3
HG317602	THERMOSTAT, GSK. WATER OUTL	2
HG402710	GASKET, CYLINDER HEAD	2
HG405054	OIL SEAL, CRANKSHAFT REAR	1
HG405140	GASKET, OIL PUMP G-26/G-40	1
HG405302	GASKET, CARBURETOR MOUNT	1
A4055705	G26 WATER PUMP ASSEMBLY	1
A4227088	MAIN BEARING	2
G-932-G26	SLEEVE KIT	2
47315957	CYLINDER SLEEVE - G26	1
A315956	O-RING LINER	3
A402713	G26 PISTON & PIN ASSEMBLY	1



Product Code: **GP GEMINI PARTS**

HG315737	Piston Ring Set G26	1
HG18016	RING, RAIL	2
HG314404	RING, 2ND & 3RD	2
HG316257	RING, 1ST	1
HG35292	OIL RING	1
LUBE-1	LUBE SUPER O-RING, 2 GRAM	1
G-936-G26	CYLINDER HEAD REPAIR KIT	2
163235	SPRING TAPER VALVE	4
A100010	SPRING, VALVE G26/G40	2
A313501	VALVE ROTATOR, INTAKE & EXHA	2
A314629	VALVE STEM SEAL	2
A316824	VALVE INTAKE	1
A317205	SEAT, INTAKE VALVE	1
a4062905	EXHAUST VALVE	1
A4066064	SEAT, EXHAUST VALVE	1
HG314816	GUIDE, VALVE EXHAUST G26/G40	1
HG314829	GUIDE, VALVE INTAKE G26/G40	1

G-970-G26L KIT ENGINE OVERHAUL

A100020	THRUST WASHER	2
A315127	CONN ROD BRG PAIR, G26 (ORDER	2
A400584	GP THERMOSTAT G26 192 DEG	2
A405052	MAIN BEARING FRONT COVER	1
A405139	G26 COMPLETE OVERHAUL GASK	1
47317848	GASKET GOV MAG	1
A310435	GASKET FRONT COVER	1
A311877	SHIM MAIN BEARING .003	2
A311906	GASKET OIL PAN	1
A312019	PLATE ROD BOLT LOCK	4
A312444	OIL SLINGER	1
A312591	FLYWHEEL LOCK PLATE	1
a312976	GASKET WATER PUMP	1
A314866	GASKET CYL HEAD EXH FLANGE	4
A315956	O-RING LINER	6
A400335	GASKET, TOP COVER	1
A400356	SHIM CAMSHAFT .003	4
A405053	SEAL FRONT COVER	1
A405407	WATER PUMP COVER/SHIM	1
HG310355	GASKET, VALVE COVER G26	2
HG311633	O-RING, GOVERNOR ADAPTER	1
HG311769	SHIM, GOVERNOR ADAPTER 0.01	1
HG311770	SHIM, GOVERNOR ADAPTER 0.004	3
HG311874	O-Ring, Main Bearing Housing	1
HG312055	SHIM, CAMSHAFT HOUSING 0.01	1
HG312056	SHIM, CAMSHAFT HOUSING 0.004	3
HG317602	THERMOSTAT, GSK. WATER OUTL	2
HG402710	GASKET, CYLINDER HEAD	2
HG405054	OIL SEAL, CRANKSHAFT REAR	1
HG405140	GASKET, OIL PUMP G-26/G-40	1
HG405302	GASKET, CARBURETOR MOUNT	1
A4061285	WATER PUMP KIT G-26	1
120320B	WATER PUMP SEAL	1
44999	RING RET	1
78645	SLINGER OIL	1
A312975	IMPELLER G-26	1
A312976	GASKET WATER PUMP	1



Product Code: **GP GEMINI PARTS**

A317834	W/P BEARING & SHAFT G-26	1
A405407	WATER PUMP COVER/SHIM	1
A4227088	MAIN BEARING	2
G-932-G26	SLEEVE KIT	2
47315957	CYLINDER SLEEVE - G26	1
A315956	O-RING LINER	3
A402713	G26 PISTON & PIN ASSEMBLY	1
HG315737	Piston Ring Set G26	1
HG18016	RING, RAIL	2
HG314404	RING, 2ND & 3RD	2
HG316257	RING, 1ST	1
HG35292	OIL RING	1
LUBE-1	LUBE SUPER O-RING, 2 GRAM	1
G-936-G26	CYLINDER HEAD REPAIR KIT	2
163235	SPRING TAPER VALVE	4
A100010	SPRING, VALVE G26/G40	2
A313501	VALVE ROTATOR, INTAKE & EXHA	2
A314629	VALVE STEM SEAL	2
A316824	VALVE INTAKE	1
A317205	SEAT, INTAKE VALVE	1
a4062905	EXHAUST VALVE	1
A4066064	SEAT, EXHAUST VALVE	1
HG314816	GUIDE, VALVE EXHAUST G26/G40	1
HG314829	GUIDE, VALVE INTAKE G26/G40	1

HG315737 Piston Ring Set G26

HG18016	RING, RAIL	2
HG314404	RING, 2ND & 3RD	2
HG316257	RING, 1ST	1
HG35292	OIL RING	1



Product Code: **IM CARBURETOR PARTS**

100-RK-46	KIT 100 SERIES CARB REPAIR	
AL1-7-1	THROTTLE LEVER	1
AL1-8-2	THROTTLE STOP ASSY 5/16	1
AS3-10	SPACER-100, 90 DEG	1
AV1-14-3	VLV, DIAPHM ASSY	1
B2-12	BEARING OILITE	2
F2-4	BUTTERFLY 1 1/2 IMPCO	1
G1-11	GASKET THROTTLE TO BODY	1
G1-19	GASKET 1-1/2 SAE FL	1
R1-9	RETAINER SEAL	2
S1-12	SCREW	2
S1-3	SCREW SEMS MACH size 10-24x5/8	4
S2-13	SPRING 110 AIR VALVE	1
S5-2	SHAFT BUTTERFLY 5/16	1

110-RK-46	REPAIR KIT 110 SERIES CARB	
AL1-7-1	THROTTLE LEVER	1
AL1-8-2	THROTTLE STOP ASSY 5/16	1
AS3-22	VALVE & SPACER ASSY	1
B2-12	BEARING OILITE	2
D1-13-2	DIAPHRAGM SIL.-110	1
F2-4	BUTTERFLY 1 1/2 IMPCO	1
G1-11	GASKET THROTTLE TO BODY	1
G1-13	PLATE GASKET TO BODY	1
G1-19	GASKET 1-1/2 SAE FL	1
R1-9	RETAINER SEAL	2
S1-12	SCREW	6
S1-19	SCREW size 12-24x5/8 sems	4
S1-3	SCREW SEMS MACH size 10-24x5/8	2
S1-41	SCREW	4
S2-13	SPRING 110 AIR VALVE	1
S3-25	SEAL INTERNAL	2
S5-2	SHAFT BUTTERFLY 5/16	1

200-RK-96	200 SERIES CARB REP KIT	
AL1-10	THROTTLE STOP ASSY 3/8	1
AL1-9-1	THROTTLE LVR 200	1
AV1-12-2	VLV, DIAPHM	1
B2-13	BEARING 3/8 200 CARB	2
F2-5	BUTTERFLY 1-3/4	1
G1-21	THROTTLE TO BODY GASKET	1
G1-23	GASKET	2
S1-12	SCREW	2
S1-19	SCREW size 12-24x5/8 sems	4
S1-3	SCREW SEMS MACH size 10-24x5/8	4
S2-17	SPRING	1
S3-11	SHAFT SEAL	2
S3-20	SEAL INTERNAL	1
S5-3	SHAFT BUTTERFLY 3/8	1

210-RK-96	210 SERIES CARB REP KIT	
AL1-10	THROTTLE STOP ASSY 3/8	1
AL1-9-1	THROTTLE LVR 200	1
AS3-21	VALVE & SPACER ASSY	1
B2-13	BEARING 3/8 200 CARB	2
D1-12-2	DIAPHRAGM SIL.-210	1



Product Code: **IM** **CARBURETOR PARTS**

F2-5	BUTTERFLY 1-3/4	1
G1-20	PLATE GASKET TO BODY	1
G1-21	THROTTLE TO BODY GASKET	1
G1-23	GASKET	1
R1-8	O RING	2
S1-12	SCREW	6
S1-19	SCREW size 12-24x5/8 sems	4
S1-3	SCREW SEMS MACH size 10-24x5/8	2
S1-41	SCREW	3
S2-17	SPRING	1
S3-11	SHAFT SEAL	2
S3-20	SEAL INTERNAL	1
S5-3	SHAFT BUTTERFLY 3/8	1



Product Code: **TD CLUTCH/PTO PARTS**

C-107-SP-KIT CLUTCH SERVICE KIT SINGLE OR DOUBLE BEARING

2727	NUT HUB 7,8 IN	1
A-1587	LOCKWASHER 7 8 INCH	1
A-2286	SPRING RELEASE 7 8 INCH	6
A-5436-D	PLATE DRIVE 7 INCH 3 PC	1
M-1292-A	HOSE FLEX 7,8,10 IN MACH 12" LO	1
M-141	BEARING PILOT, 7,8 IN SGL SHIELD	1
M-1590	BEARING	2
M-177	BEARING PILOT MACH	1
M-268	FITTING LUBE MALE	2
X-117-C8	COLLAR ASSY 7,8,10 IN	1

C-108-HP-KIT CLUTCH SERVICE KIT

2727	NUT HUB 7,8 IN	1
6479-E	PLATE 3 PC CLUTCH	1
A-1587	LOCKWASHER 7 8 INCH	1
A-2286	SPRING RELEASE 7 8 INCH	6
M-1292-A	HOSE FLEX 7,8,10 IN MACH 12" LO	1
M-141-A	BRG SOLID SHFT 7,8" DOUBLE SHI	1
M-177	BEARING PILOT MACH	1
M-268	FITTING LUBE MALE	2
X-117-C8	COLLAR ASSY 7,8,10 IN	1

C-110-HP-KIT CLUTCH SERVICE KIT

1092-A	NUT HUB 10 IN	1
5878-G	PLATE CLUTCH 10" 3 PIECE	1
A-1069	SPRING RELEASE 10 INCH	6
A-1588	LOCKWASHER 10 INCH	1
M-1292-A	HOSE FLEX 7,8,10 IN MACH 12" LO	1
M-167	BEARING PILOT 10"	1
M-207	BEARING CLUTCH 10"	2
M-2262-A	BEARING PILOT 10 IN MACH	1
M-268	FITTING LUBE MALE	2
M-503	SHAFT GREASE FITTING	1
X-117-C8	COLLAR ASSY 7,8,10 IN	1

SP-111-HP-KIT CLUTCH SERVICE KIT

1092	NUT HUB 11 IN	1
A-1588	LOCKWASHER 10 INCH	1
A-5579-E	PLATE DRIVE 3 PC 11 IN	1
M-1292-B	HOSE FLEX 14" LONG	1
M-167	BEARING PILOT 10"	1
M-207	BEARING CLUTCH 10"	2
M-268	FITTING LUBE MALE	2
M-503	SHAFT GREASE FITTING	1
X-117	COLLAR ASSY 11 IN	1



Product Code: **TX TEXSTEAM**

12-GC2RK REPAIR KIT 1/4 VITON		
ASA-2184	O RING VITON	2
ASA-4246-BA	O RING VITON	1
ASA-5000-BA	U CUPS BUNA	1
ASA-5002-BA	POLY PAK W/VITON ORING	2
ASA-5003-BA	DIAPHRAGM	1
ASA-5004-BA	SPRING EXHST VALVE	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5006-BA	SPRING CHECK VALVE	1
ASA-5007-BA	SPRING PISTON	1
ASA-5013-BA	O RING VITON F/CROSS SECTION	2
ASA-5014-BA	O RING VITON F/CROSS SECTION	2
ASA-5016-BA	O RING VITON F/CROSS SECTION	1
ASA-5018-BA	O RING VITON F/CROSS SECTION	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-54	BALL S.S. 3/8	2

12-GC2RK-N REPAIR KIT 1/4 BUNA		
ASA-4251-BA	O RING BUNA	1
ASA-5000-BA	U CUPS BUNA	1
ASA-5001-BA	POLY PAK W/BUNA ORING	2
ASA-5003-BA	DIAPHRAGM	1
ASA-5004-BA	SPRING EXHST VALVE	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5006-BA	SPRING CHECK VALVE	1
ASA-5007-BA	SPRING PISTON	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-5046-BA	O RING BUNA	2
ASA-5047-BA	O RING BUNA	2
ASA-5049-BA	O RING BUNA	1
ASA-5050-BA	O RING BUNA	2
ASA-5051-BA	O RING BUNA	1
ASA-54	BALL S.S. 3/8	2

12-GC4RK REPAIR KIT 1/2 VITON		
ASA-2184	O RING VITON	2
ASA-5000-BA	U CUPS BUNA	1
ASA-5003-BA	DIAPHRAGM	1
ASA-5004-BA	SPRING EXHST VALVE	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5006-BA	SPRING CHECK VALVE	1
ASA-5013-BA	O RING VITON F/CROSS SECTION	2
ASA-5014-BA	O RING VITON F/CROSS SECTION	2
ASA-5016-BA	O RING VITON F/CROSS SECTION	1
ASA-5018-BA	O RING VITON F/CROSS SECTION	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-5060-BA	O RING VITON	1
ASA-5062-BA	SPRING	1
ASA-5065-BA	POLYPAK SEAL	2
ASA-54	BALL S.S. 3/8	2



Product Code: **TX** **TEXSTEAM**

12-GC4RK-N REPAIR KIT 1/2 BUNA

ASA-5000-BA	U CUPS BUNA	1
ASA-5003-BA	DIAPHRAGM	1
ASA-5004-BA	SPRING EXHST VALVE	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5006-BA	SPRING CHECK VALVE	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-5046-BA	O RING BUNA	2
ASA-5047-BA	O RING BUNA	2
ASA-5049-BA	O RING BUNA	1
ASA-5050-BA	O RING BUNA	2
ASA-5051-BA	O RING BUNA	1
ASA-5062-BA	SPRING	1
ASA-5065-BA	POLYPAK SEAL	2
ASA-5066-BA	O RING BUNA	1
ASA-54	BALL S.S. 3/8	2

13-GC2RK REPAIR KIT FOR 13 SERIES PUMP

ASA-10107	O RING	1
ASA-10113	O RING	1
ASA-10285	SPRING ACTUATOR	1
ASA-10313	O-RING TEFLON	2
ASA-11388	U CUP	1
ASA-11438	SPRING COMPRESSION	1
ASA-11485	O-RING VITON	2
ASA-126	BALL STEEL 1/4 SS	2
ASA-5002-BA-TFE-	POLY PAK FOR 13 SERIES PUMP	1
13-SPACER	SPACER FOR 13 SERIES POLY-PAK	1
ASA-5002-BA-TFE	POLY PAK W/TEFLON O-RING	1
ASA-5001-BA	POLY PAK W/BUNA ORING	1
ASA-5110-BA	O RING (TFE)	1
ASA-5046-BA	O RING BUNA	1
TRK-B	TIMER REPAIR KIT-BUNA	1
ASA-5003-BA	DIAPHRAGM	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5010-BA	O-RING TEFLON	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-5045-BA	SCREW SQ FLATHD	2
ASA-5046-BA	O RING BUNA	1

ASA-4671 SPRING KIT 500 SERIES

41A-1/8X7/8	PIN ROLL	1
ASA-4600	SPRING FLIPPER N/S	1
ASA-4601	BUSHING SPRING TOP	1
ASA-772	BSHNG SPRG BTM	1

ASA-5055-BA- BUNA PKING,O-RINGS

ASA-4251-BA	O RING BUNA	1
ASA-5001-BA	POLY PAK W/BUNA ORING	2
ASA-5046-BA	O RING BUNA	2
ASA-5047-BA	O RING BUNA	2
ASA-5049-BA	O RING BUNA	1



Product Code: **TX TEXSTEAM**

ASA-5050-BA	O RING BUNA	2
ASA-5051-BA	O RING BUNA	1

ASA-5055-BA- O RING KIT VITON W/PC

ASA-2184	O RING VITON	2
ASA-4246-BA	O RING VITON	1
ASA-5002-BA	POLY PAK W/VITON ORING	2
ASA-5013-BA	O RING VITON F/CROSS SECTION	2
ASA-5014-BA	O RING VITON F/CROSS SECTION	2
ASA-5016-BA	O RING VITON F/CROSS SECTION	1
ASA-5018-BA	O RING VITON F/CROSS SECTION	1
ASA-5060-BA	O RING VITON	1
ASA-5065-BA	POLYPAK SEAL	2

ASA-9001 HEAD KIT 1/4" BUNA

ASA-126	BALL STEEL 1/4 SS	1
ASA-1461	PACKING PLUNGER BUNA N 1/4	1
ASA-2597	O RING BUNA	1
ASA-290	PIN GROOVED	1
ASA-4095	RING WIPER DRIP	2
ASA-4127	PACKING YOKE 3 PC	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-737-O	SEAT W/BUNA O RING	1
ASA-2597	O RING BUNA	1

ASA-9001-S SHORT HEAD KIT 1/4"

ASA-126	BALL STEEL 1/4 SS	1
ASA-1461	PACKING PLUNGER BUNA N 1/4	1
ASA-290	PIN GROOVED	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-737-O	SEAT W/BUNA O RING	1
ASA-2597	O RING BUNA	1

ASA-9001-TFE HEAD KIT 1/4" TEFLON

ASA-126	BALL STEEL 1/4 SS	1
ASA-1642	PACKING PLUNGER TEFLON 1/4"	1
ASA-290	PIN GROOVED	1
ASA-4095	RING WIPER DRIP	2
ASA-4127	PACKING YOKE 3 PC	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-736-TFE	BTM BSHNG W/TFE ORING	1
ASA-2580-TFE	O RING TEFLON	1
ASB-736	BTM BSHNG, VITON O-RING	1
ASA-2580	O RING VITON	1
ASB-737-TFE	SEAT W/TFE O RING	1
ASA-2580-TFE	O RING TEFLON	1
ASB-737	SEAT W/VITON O RING	1
ASA-2580	O RING VITON	1

ASA-9002 HEAD KIT 3/8"

ASA-126	BALL STEEL 1/4 SS	1
ASA-1456	PACKING PLUNGER BUNA N 3/8	1
ASA-2597	O RING BUNA	1
ASA-290	PIN GROOVED	1
ASA-4095	RING WIPER DRIP	2



Product Code: **TX TEXSTEAM**

ASA-4127	PACKING YOKE 3 PC	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-737-O	SEAT W/BUNA O RING	1
ASA-2597	O RING BUNA	1

ASA-9002-S SHORT HEAD KIT 3/8"

ASA-126	BALL STEEL 1/4 SS	1
ASA-1456	PACKING PLUNGER BUNA N 3/8	1
ASA-2597	O RING BUNA	1
ASA-290	PIN GROOVED	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-737-O	SEAT W/BUNA O RING	1
ASA-2597	O RING BUNA	1

ASA-9002-TFE HEAD KIT 3/8,TFE

ASA-1234	PACKING PLUNGER TEFLON 3/8"	1
ASA-126	BALL STEEL 1/4 SS	1
ASA-290	PIN GROOVED	1
ASA-4095	RING WIPER DRIP	2
ASA-4127	PACKING YOKE 3 PC	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-736-TFE	BTM BSHNG W/TFE ORING	1
ASA-2580-TFE	O RING TEFLON	1
ASB-736	BTM BSHNG, VITON O-RING	1
ASA-2580	O RING VITON	1
ASB-737-TFE	SEAT W/TFE O RING	1
ASA-2580-TFE	O RING TEFLON	1
ASB-737	SEAT W/VITON O RING	1
ASA-2580	O RING VITON	1

ASA-9003 HEAD KIT 1/2"

ASA-126	BALL STEEL 1/4 SS	1
ASA-2597	O RING BUNA	1
ASA-290	PIN GROOVED	1
ASA-4095	RING WIPER DRIP	2
ASA-4127	PACKING YOKE 3 PC	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASA-959	PACKING PLNGR BUNA 1/2	1
ASB-737-O	SEAT W/BUNA O RING	1
ASA-2597	O RING BUNA	1

ASA-9003-TFE HEAD KIT 1/2,TFE

ASA-1012	PACKING PLUNGER TEFLON 1/2	1
ASA-126	BALL STEEL 1/4 SS	1
ASA-290	PIN GROOVED	1
ASA-4095	RING WIPER DRIP	2
ASA-4127	PACKING YOKE 3 PC	1
ASA-54	BALL S.S. 3/8	2
ASA-77	SPRING	1
ASB-736-TFE	BTM BSHNG W/TFE ORING	1
ASA-2580-TFE	O RING TEFLON	1
ASB-736	BTM BSHNG, VITON O-RING	1
ASA-2580	O RING VITON	1



Product Code: TX TEXSTEAM

ASB-737-TFE	SEAT W/TFE O RING	1
ASA-2580-TFE	O RING TEFLON	1
ASB-737	SEAT W/VITON O RING	1
ASA-2580	O RING VITON	1

ASA-9006 REPAIR KIT MASTER VALVE

ASA-1329	DIAPHRAGM	2
ASA-196	VALVE DISC	1
ASA-197	STEM ASSY	1
ASA-200	VALVE SEAT	1
ASA-201	SEAT VALVE	1
ASA-202	SPRING	1

EVRK-V EXH VLV REP KIT-VITON

ASA-5004-BA	SPRING EXHST VALVE	1
ASA-5013-BA	O RING VITON F/CROSS SECTION	1
ASA-5014-BA	O RING VITON F/CROSS SECTION	1
ASA-5030-BA	BODY EXHAUST VALVE	1
ASA-5031-BA	EXHST VLV ACTUATOR	1

SDRK-B REPAIR KIT BUNA SUCTION/DISCHARGE

ASA-5006-BA	SPRING CHECK VALVE	1
ASA-5047-BA	O RING BUNA	1
ASA-5049-BA	O RING BUNA	1
ASA-5050-BA	O RING BUNA	1
ASA-5051-BA	O RING BUNA	1
ASA-54	BALL S.S. 3/8	2

TRK-B TIMER REPAIR KIT-BUNA

ASA-5003-BA	DIAPHRAGM	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5010-BA	O-RING TEFLON	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-5045-BA	SCREW SQ FLATHD	2
ASA-5046-BA	O RING BUNA	1

TRK-V TIMER REPAIR KIT-VITON

ASA-5003-BA	DIAPHRAGM	1
ASA-5005-BA	SPRING SPOOL VALVE	1
ASA-5010-BA	O-RING TEFLON	1
ASA-5013-BA	O RING VITON F/CROSS SECTION	1
ASA-5020-BA	GASKET	1
ASA-5039-BA	SPL VLV END PLT-DIA	1
ASA-5040-BA	SPL VLV END PLT-INLT	1
ASA-5045-BA	SCREW SQ FLATHD	2

Product Code: **WT WITTE PARTS**

47200699	PISTON RING SET	
81-46	RING PISTON OIL	1
A-6-118	RING COMPRESSION	3

47312862	GASKET SET F42 SERV LESS 47315686	
314-46	GASKET FUEL PUMP	1
47005170	GASKET SITE GLASS COVER	3
47074870	WASHER COPPER	3
47077840	GASKET RADIATOR	1
47086225	GASKET VIS OIL GAUGE	1
47259213	GASKET OIL FILLER CAP	1
47310042	GASKET CYL HD COVER	1
47310044	GASKET CAMCASE COVER	1
47310112	GASKET	1
47310113	GASKET END COVER	1
47310207	GASKET	1
47310222	GASKET	1
47310286	GASKET	2
47310297	GASKET FLANGE	1
47310316	GASKET	1
47310986	GASKET	1
47311848	GASKET	1
47311849	SHIM .008	4
47312142	GASKET CYL HEAD-GRAFOIL	1
47315143	SHIM GOV HSG .05	2
47315285	SHIM	7
47315750	SHIM	10
47315751	SHIM	1
47317848	GASKET GOV MAG	1
47318051	O RING F32 F42	2

47313597	GASKET SET WITTE C	
313-D-46	GASKET BOWL	1
314-46	GASKET FUEL PUMP	1
47001513	WASHER	4
47005170	GASKET SITE GLASS COVER	3
47006435	SHIM	4
47006437	SHIM	2
47008840	GASKET CARBURETOR	1
47008925	GASKET	1
47008935	GASKET AIR FILTER	1
47014040	GASKET HOPPER	1
47043553	GASKET SUBBASE	1
47044840	GASKET CRANKCASE COVER	1
47044940	GASKET CAMCASE COVER	1
47052540	GASKET VALVE LEVER CASE	1
47074870	WASHER COPPER	6
47077740	GASKET VALVE LEVER CASE COV	1
47077840	GASKET RADIATOR	1
47077940	GASKET GOV COVER	1
47086225	GASKET VIS OIL GAUGE	1
47086340	GASKET PUMP TAPPER COVER	1
47147720	GASKET PUMPBOSSE COVER	1
47259213	GASKET OIL FILLER CAP	1
47312474	GASKET CYL HD GRAFOIL	1
47317848	GASKET GOV MAG	1



Product Code: **WT WITTE PARTS**

47318218	GASKET OIL PUMP B12	1
99608260	O RING E15 6-3/4	2

47314956	GASKET SET B12	
313-D-46	GASKET BOWL	1
314-46	GASKET FUEL PUMP	1
47001513	WASHER	4
47005170	GASKET SITE GLASS COVER	3
47006430	GEAR SHIM HOUSING	4
47008825	GASKET CARBURETOR	1
47008925	GASKET	2
47043555	GASKET SUBBASE	1
47044825	GASKET	1
47044902	GASKET CAMCASE COVER	1
47052525	GASKET	1
47052527	GASKET VALVE LEVER CASE	1
47074870	WASHER COPPER	3
47077725	GASKET COVER	1
47077730	GASKET	1
47077732	GASKET VALVE COVER	1
47085773	GASKET CYL SLEEVE	1
47086225	GASKET VIS OIL GAUGE	1
47086345	GASKET TAP ADJ SCREW COVER	1
47147720	GASKET PUMPSHOSS COVER	1
47212253	GASKET RADIATOR	1
47312625	GASKET CYL HD GRAFOIL	1
47317848	GASKET GOV MAG	1
47318218	GASKET OIL PUMP B12	1
47400002	GASKET HOPPER	1
99608254	O RING 5-3/4 B12	2

47316829	RING PISTON SERV SET STD	
47316460	RING OIL CONTROL PISTON	2
47316461	RING COMPRESSION	3

47317610	GASKET SET E-20	
314-46	GASKET FUEL PUMP	1
47005170	GASKET SITE GLASS COVER	2
47006435	SHIM	4
47006437	SHIM	2
47008840	GASKET CARBURETOR	1
47008935	GASKET AIR FILTER	1
47014040	GASKET HOPPER	1
47044840	GASKET CRANKCASE COVER	1
47052540	GASKET VALVE LEVER CASE	1
47074870	WASHER COPPER	3
47077740	GASKET VALVE LEVER CASE COV	1
47077840	GASKET RADIATOR	1
47082440	GROMMET PUSH ROD PIPE	2
47086225	GASKET VIS OIL GAUGE	1
47086340	GASKET PUMP TAPPER COVER	1
47147720	GASKET PUMPSHOSS COVER	1
47259213	GASKET OIL FILLER CAP	1
47311162	WASHER	1
47312133	SHIM	1
47312134	SHIM	13
47316430	GASKET CYL HD GRAFOIL	1



Product Code: **WT WITTE PARTS**

47316454	GASKET CAMCASE COVER	1
47316457	O RING VITON	2
47316458	O RING SILICON	2
47316503	GASK FUEL PUMP ADPTR	1
47316506	GASKET RETAINER PLATE	1
47316745	GASKET LUBE OIL PUMP	1
47317075	WASHER COPPER 11/4X25/32X1/16	2
47317848	GASKET GOV MAG	1
68630373	SEAL OIL	2
99237117	GASKET	1
99237207	O RING 1-3/4 X 1-5/16	1
99607211	O RING 13/16 X 1- 1/16 BUNA	2
99608363	O RING E20 6-7/8	2

47870002	PISTON RING SET	
81-46	RING PISTON OIL	2
A-6-118	RING COMPRESSION	4



ARROW MANUFACTURED
**REPLACEMENT
PARTS**



OEM

Caterpillar® Engines

G379	G3304
G398	G3306
	G399

Waukesha® Engines

F2895	P9390
F3521	145G/F817
F5108	140G/F554
L5790	WAK/1197
	L7042

Fairbanks Morse® Engines

ZC-118	ZC-503
ZC-208	ZC-739
	ZC-346

Ajax® Engines

5 x 6½
EA-22, 6½ x 8 CMA
EA-30, 7¼ x 8 CMA
E-30, 7½ x 10 CMA
E-42, 8½ x 10 CMA
DP-60, 9½ x 10 CMA
DP-70/80/160, 11 x 14 CMA
DP-115/230, 13¼ x 16

Piston & Rod Assemblies
180
360
600
800

C-Series

*C-46	*C-96
*C-66	*C-101
*C-106	*C-255

VR-Series

VR-155	VR-310
VR-220	*VR-330
VR-232	*VR-330CF
*VR-260	VR-265
VR-283	*VR-380

A-Series

*A42	*A54	*A62
------	------	------

K6 Slow Speed Engine

*

Lufkin Engines

L-333	L-1770
*L-795	L-2165

Witte Engines

98	E15	F32
B12	E20	F42

Arrow Chemical Pumps

- * 10 Series (beam operated)
- * 12 & 13 Series (pneumatic)
- * 430 Series (electric)
- * 500 & 510 Series (pneumatic)
- * Solar Chempump

Gas Compressors

* *VRC-2 *VRC-CNG

Gas Products

- * Volume Tanks
- * Vertical & Horizontal Separators
- * Suction Scrubbers
- * Meter Runs
- * Coalescers
- * Skids

Waukesha®, VHP®, and VGF® are registered trademarks of Dresser Industries, Inc., Caterpillar®, is a registered trademark of Caterpillar, Inc., Fairbanks Morse® is a registered trademark of Coltec Industries, Inc., and Ajax® is a registered trademark of Cameron International Corporation.

ARROW ENGINE COMPANY

2301 East Independence

Tulsa, Oklahoma 74110

toll free 800 331-3662

local 918 583-5711

toll free fax in US & Canada 800 266-1481

fax 918 388-3202

www.arrowengine.com

copyright Arrow Engine

* Products currently manufactured by Arrow Engine Company & served as OEM