VRC-2 GAS COMPRESSOR

Added Clearance Retainer Kits



2301 E. Independence, Tulsa, OK 74110 **Toll Free 800.331.3662** Local 918.583.5711 Fax 918.699.2202 Toll Free Fax in US & Canada 800.266.1481 www.arrowengine.com VRC29150 © Arrow Engine Co. January 2009

About Added Clearance Retainer Kits

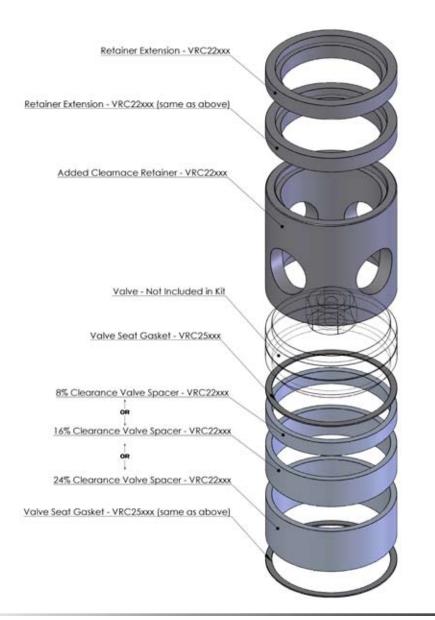
Clearance can be added to the Crank-End Steeple Cylinder using the Added Clearance Retainer Kits. Clearance can be added in 8 percent increments, by using the 8% valve spacer, or the 16% valve spacer or the 24% valve spacer. Install a valve seat gasket under the spacer and on top of the spacer (under the valve).

For 8% added clearance install the 8% spacer, both gaskets, the added clearance retainer and both retainer extensions.

For 16% added clearance install the 16% spacer, both gaskets, the added clearance retainer and one retainer extension.

For 24% added clearance install the 24% spacer, both gaskets and the added clearance retainer.

Added Clearance Retainer Kit Contents



ADDED CLEARANCE RETAINER KIT FOR SACE STEEPLE CYLINDERS

PART NUMBER DESCRIPTION OF PART QTY. 3.5 SACE CYLINDER - SUCTION VALVE				
NUMBER DESCRIPTION OF PART QTY. 3.5 SACE (*LINDER - SUCTION VALVE ************************************				
3.5 SACE CYLINDER - SUCTION VALVE VRC22351 I Spacer, Valve, 8% Clearance, 3.5" SACE CYLINDER 1 KIT INCLUDES: VRC22352 Spacer, Valve, 16% Clearance, 3.5" SACE Cylinder VRC22353 Spacer, Valve, 16% Clearance, 3.5" SACE Cylinder VRC22355 Retainer Extension, 3.5" SACE Cylinder VRC22355 Retainer Extension, 3.5" SACE Cylinder VRC22355 Z Gasket, Suction Valve Seat, 3.5 - 4.0" Cylinder VRC22355 Z Gasket, Suction Valve Seat, 3.5 - 4.0" Cylinder VRC22406K KIT, RETAINER, ADDED CLEARANCE, SUCTION VALVE, 4.0" SACE CYLINDER KIT INCLUDES: VRC22401 Spacer, Valve, 8% Clearance, 4.0" SACE Cylinder VRC22402 I Spacer, Valve, 8% Clearance, 4.0" SACE Cylinder VRC22403 I Spacer, Valve, 8% Clearance, 4.0" SACE Cylinder VRC22404 I Spacer, Valve, 16% Clearance, 4.0" SACE Cylinder VRC22405 I Retainer Extension, 4.0" SACE Cylinder VRC22406 I Retainer Extension, 4.0" SACE Cylinder VRC22407 I Spacer, Valve, 16% Clearance, 4.0" SACE Cylinder VRC22408 I Spacer, Valve, 16% Clearance, 4.0" SACE Cylinder VRC22409 I Spacer, Valve, 16% Clearance, 4.0" SACE Cylinder VRC22406 I Retainer Extension, 4.0" SACE Cylinder VRC22407 I Retainer Extension, 4.0" SACE Cylinder VRC22408 I Instructions, Added Clearance, 8.10" Childer VRC22409 I Instructions, Added Clearance, 4.5" SACE Cylinder VRC22409 I Instructions, Added Clearance, 4.5" SACE Cylinder VRC22451 I Spacer, Valve, 8% Clearance, 4.5" SACE Cylinder VRC22451 I Spacer, Valve, 8% Clearance, 4.5" SACE Cylinder VRC22455 I Retainer Extension, 4.5" SACE Cylinder VRC22455 I Retainer, Added Clearance, 4.5" SACE Cylinder VRC22455 I Retainer, Added Clearance, 4.5" SACE Cylinder VRC22455 I Spacer, Valve, 8% Clearance, 4.5" SACE Cylinder VRC22565 I Retainer, Added Clearance, 8.5" SACE Cylinder VRC22565 I Retainer, Added Clearance, 8.5" SACE Cylinder VRC22565 I Retainer, Added Clearance, 5.0" SACE Cylinder VRC2			DESCRIPTION OF PART	οτν
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S.0 SACE CYLINDER - SUCTION VALVE VRC22506K KIT, RETAINER, ADDED CLEARANCE, SUCTION VALVE, 5.0" SACE CYLINDER 1 KIT INCLUDES: VRC22501 1 Spacer, Valve, 8% Clearance, 5.0" SACE Cylinder VRC22502 1 Spacer, Valve, 16% Clearance, 5.0" SACE Cylinder VRC22503 1 Spacer, Valve, 24% Clearance, 5.0" SACE Cylinder VRC22506 1 Retainer, Added Clearance, Suction Valve, 5.0" SACE Cylinder VRC22507 2 Retainer Extension, 5.0" SACE Cylinder VRC25455 2 Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder				
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VRC22506KKIT, RETAINER, ADDED CLEARANCE, SUCTION VALVE, 5.0" SACE CYLINDER1KIT INCLUDES:VRC225011Spacer, Valve, 8% Clearance, 5.0" SACE CylinderVRC225021Spacer, Valve, 16% Clearance, 5.0" SACE CylinderVRC225031Spacer, Valve, 24% Clearance, 5.0" SACE CylinderVRC225061Retainer, Added Clearance, Suction Valve, 5.0" SACE CylinderVRC225072Retainer Extension, 5.0" SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder	5.0 SACE C		R - SUCTION VALVE	
KIT INCLUDES:VRC225011Spacer, Valve, 8% Clearance, 5.0" SACE CylinderVRC225021Spacer, Valve, 16% Clearance, 5.0" SACE CylinderVRC225031Spacer, Valve, 24% Clearance, 5.0" SACE CylinderVRC225061Retainer, Added Clearance, Suction Valve, 5.0" SACE CylinderVRC225072Retainer Extension, 5.0" SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder				1
VRC225011Spacer, Valve, 8% Clearance, 5.0" SACE CylinderVRC225021Spacer, Valve, 16% Clearance, 5.0" SACE CylinderVRC225031Spacer, Valve, 24% Clearance, 5.0" SACE CylinderVRC225061Retainer, Added Clearance, Suction Valve, 5.0" SACE CylinderVRC225072Retainer Extension, 5.0" SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder		,	AINEN, ADDED CLEARANCE, SUCTION VALVE, J.U. SACE CTEINDER	<u>1</u>
VRC225021Spacer, Valve, 16% Clearance, 5.0"SACE CylinderVRC225031Spacer, Valve, 24% Clearance, 5.0"SACE CylinderVRC225061Retainer, Added Clearance, Suction Valve, 5.0"SACE CylinderVRC225072Retainer Extension, 5.0"SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0"Cylinder			Spacer Value 8% Clearance 5.0" SACE Culinder	
VRC225031Spacer, Valve, 24% Clearance, 5.0" SACE CylinderVRC225061Retainer, Added Clearance, Suction Valve, 5.0" SACE CylinderVRC225072Retainer Extension, 5.0" SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder				
VRC225061Retainer, Added Clearance, Suction Valve, 5.0"SACE CylinderVRC225072Retainer Extension, 5.0"SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0"Cylinder				
VRC225072Retainer Extension, 5.0" SACE CylinderVRC254552Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder				
VRC25455 2 Gasket, Suction Valve Seat, 4.5 - 5.0" Cylinder				
VRC29150 1 Instructions, Added Clearance Retainer Kit				
	VKC29150	1	Instructions, Added Clearance Retainer Kit	

ADDED CLEARANCE RETAINER KIT FOR SACE STEEPLE CYLINDERS

PART			
NUMBER		DESCRIPTION OF PART	QTY.
5.5 SACE C	YLINDE	ER - SUCTION VALVE	
VRC22556K	KIT, RET	AINER, ADDED CLEARANCE, SUCTION VALVE, 5.5" SACE CYLINDER	1
KIT INCLU	DES:		
VRC22551	1	Spacer, Valve, 8% Clearance, 5.5" SACE Cylinder	
VRC22552	1	Spacer, Valve, 16% Clearance, 5.5" SACE Cylinder	
VRC22553	1	Spacer, Valve, 24% Clearance, 5.5" SACE Cylinder	
VRC22556	1	Retainer, Added Clearance, Suction Valve, 5.5" SACE Cylinder	
VRC22557	2	Retainer Extension, 5.5" SACE Cylinder	
VRC25555	2	Gasket, Suction Valve Seat, 5.5 - 6.0" Cylinder	
VRC29150	1	Instructions, Added Clearance Retainer Kit	
	1	ER - SUCTION VALVE	
VRC22606K	KIT, RET	AINER, ADDED CLEARANCE, SUCTION VALVE, 6.0" SACE CYLINDER	1
Kit Include	es:		
VRC22601	1	Spacer, Valve, 8% Clearance, 6.0" SACE Cylinder	
VRC22602	1	Spacer, Valve, 16% Clearance, 6.0" SACE Cylinder	
VRC22603	1	Spacer, Valve, 24% Clearance, 6.0" SACE Cylinder	
VRC22606	1	Retainer, Added Clearance, Suction Valve, 6.0" SACE Cylinder	
VRC22607	2	Retainer Extension, 6.0" SACE Cylinder	
VRC25555	2	Gasket, Suction Valve Seat, 5.5 - 6.0" Cylinder	
VRC29150	1	Instructions, Added Clearance Retainer Kit	
6.5 SACE C	YLINDE	ER - SUCTION VALVE	
VRC22656K	KIT, RET	AINER, ADDED CLEARANCE, SUCTION VALVE, 6.5" SACE CYLINDER	1
KIT INCLU	DES:		n.
VRC22651	1	Spacer, Valve, 8% Clearance, 6.5" SACE Cylinder	
VRC22652	1	Spacer, Valve, 16% Clearance, 6.5" SACE Cylinder	
VRC22653	1	Spacer, Valve, 24% Clearance, 6.5" SACE Cylinder	
VRC22656	1	Retainer, Added Clearance, Suction Valve, 6.5" SACE Cylinder	
VRC22657	2	Retainer Extension, 6.5" SACE Cylinder	
VRC25655	2	Gasket, Suction Valve Seat, 6.5 - 8.0" Cylinder	
VRC29150	1	Instructions, Added Clearance Retainer Kit	
7.0 SACE C	YLINDE	ER - SUCTION VALVE	
VRC22706K	KIT, RET	AINER, ADDED CLEARANCE, SUCTION VALVE, 7.0" SACE CYLINDER	1
KIT INCLU	DES:		
VRC22701	1	Spacer, Valve, 8% Clearance, 7.0" SACE Cylinder	
VRC22702	1	Spacer, Valve, 16% Clearance, 7.0" SACE Cylinder	
VRC22703	1	Spacer, Valve, 24% Clearance, 7.0" SACE Cylinder	
VRC22706	1	Retainer, Added Clearance, Suction Valve, 7.0" SACE Cylinder	
VRC22707	2	Retainer Extension, 7.0" SACE Cylinder	
VRC25655	2	Gasket, Suction Valve Seat, 6.5 - 8.0" Cylinder	
VRC29150	1		
VRC22703 VRC22706 VRC22707 VRC25655	1 1 2 2	Spacer, Valve, 24% Clearance, 7.0" SACE Cylinder Retainer, Added Clearance, Suction Valve, 7.0" SACE Cylinder Retainer Extension, 7.0" SACE Cylinder	