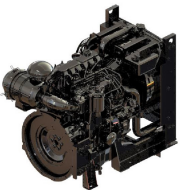


# ARROW PRODUCTS GUIDE

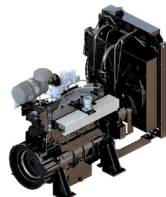
## ENGINES AND COMPRESSORS



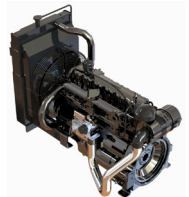
**3R550  
DIESEL ENGINE**



**VRS-2  
COMPRESSOR**



**GKP6  
GAS ENGINE**



**G54E  
GAS ENGINE**



## WHO IS ARROW ENGINE?

**Arrow is an OEM market-leading provider of engineered-to-order products, natural gas-powered engines and parts, as well as gas compressors and packages.**

Arrow Engine Company was founded in 1955 as Arrow Specialty Company by Jeff Davis in Tulsa, Oklahoma, beginning a tradition of providing premium service and exceptional products to the oil and gas industry as well as other industrial markets throughout the world.

Today, Arrow continues its tradition of focusing on producing the most reliable equipment, parts, and extraordinary customer service in the industry.

Arrow is a part of IES Infrastructure, which operates as one of four divisions under IES Holdings, Inc. comprised of over 8,000 employees nationwide. IES Infrastructure provides electrical and mechanical apparatus services, custom steel fabrication, and custom power solutions including generator enclosures and bus systems to customers both in the United States and abroad.



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# GKPI.1 Gaseous Engine

Configuration	Vertical in-line 2-cylinder
Induction system	Naturally aspirated
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	1.1 L (67.1 cubic inches)
Compression ratio	9:1
Bore x stroke	3.4 x 3.7 inches (86 x 94 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	287 lbs. (130 kg)
Length	18.4 inches (46.8 cm)
Width	20.4 inches (51.8 cm)
Height	24.9 inches (63.3 cm)
Fuel type	NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	8	9	12
Prime	LPG/VPG	9	10	13
Standby	NG	9	10	13
Standby	LPG/VPG	10	11	14

## 60 Hz (1,800 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	9	10	14
Prime	LPG/VPG	10	11	15
Standby	NG	10	11	15
Standby	LPG/VPG	11	12	16

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# GKPI.6 Gaseous Engine

GAS

Configuration	Vertical in-line 3-cylinder
Induction system	Naturally aspirated
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	1.6 L (97.6 cubic inches)
Compression ratio	9.1
Bore x stroke	3.4 x 3.7 inches (86 x 94 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	368 lbs. (167 kg)
Length	22.2 inches (56.5 cm)
Width	21.2 inches (53.9 cm)
Height	26.4 inches (67.0 cm)
Fuel type	NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	11	12	17
Prime	LPG/VPG	12	13	18
Standby	NG	12	14	18
Standby	LPG/VPG	13	15	20

## 60 Hz (1,800 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	13	14	19
Prime	LPG/VPG	14	15	21
Standby	NG	14	16	21
Standby	LPG/VPG	15	17	23

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# G54E Gaseous Engine

Configuration	✔ EPA certified	Vertical in-line 6-cylinder
Induction system		Naturally aspirated
Combustion system		Spark-ignited
Cooling system		Water-cooled
Displacement		5.4 L (330 cubic inches)
Compression ratio		8:1
Bore x stroke		3.9 x 4.7 inches (98 x 118 mm)
Direction of rotation		Counterclockwise
Approx. wet weight		1,324 lbs. (600.5 kg)
Length		58 inches (147.3 cm)
Width		29.8 inches (75.7 cm)
Height		45.5 inches (115.6 cm)
Fuel type		NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	36	40	54
Prime	LPG/VPG	40	44	59
Standby	NG	40	45	60
Standby	LPG/VPG	44	49	66

## 60 Hz (1,800 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	43	48	64
Prime	LPG/VPG	47	52	70
Standby	NG	48	53	71
Standby	LPG/VPG	52	58	78

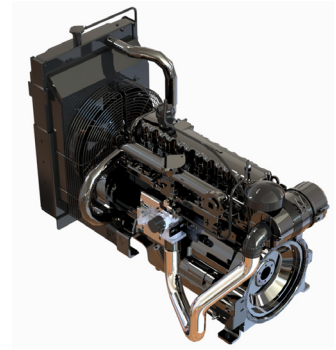


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# GKP3 Gaseous Engine

GAS

Configuration	✓ EPA certified	Vertical in-line 3-cylinder
Induction system		Naturally aspirated
Combustion system		Spark-ignited
Cooling system		Water-cooled
Displacement		3.1 L (190 cubic inches)
Compression ratio		9:1
Bore x stroke		4.1 x 4.7 inches (105 x 120 mm)
Direction of rotation		Counterclockwise
Approx. wet weight		1,044 lbs. (473.6 kg)
Length		41.0 inches (104.1 cm)
Width		28.8 inches (73.2 cm)
Height		40.8 inches (103.6 cm)
Fuel type		NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	23	26	34
Prime	LPG/VPG	24	27	36
Standby	NG	26	28	38
Standby	LPG/VPG	27	30	40

## 60 Hz (1,800 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	25	28	38
Prime	LPG/VPG	27	30	40
Standby	NG	28	31	42
Standby	LPG/VPG	30	33	44

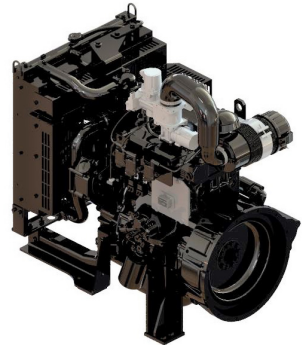


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# GKP3TA Gaseous Engine

Configuration  EPA certified	Vertical in-line 3-cylinder
Induction system	Turbocharged and charge air-cooled
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	3.1 L (190 cubic inches)
Compression ratio	9:1
Bore x stroke	4.1 x 4.7 inches (105 x 120 mm)
Direction of rotation	Counterclockwise
Approx. wet weight	1,150 lbs. (521.6 kg)
Length	52.0 inches (132.1 cm)
Width	34.0 inches (86.4 cm)
Height	45.0 inches (114.3 cm)
Fuel type	NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	44	49	66
Prime	LPG/VPG	40	44	59
Standby	NG	59	65	88
Standby	LPG/VPG	44	49	66

## 60 Hz (1,800 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	50	56	75
Prime	LPG/VPG	45	50	68
Standby	NG	67	75	100
Standby	LPG/VPG	50	56	75

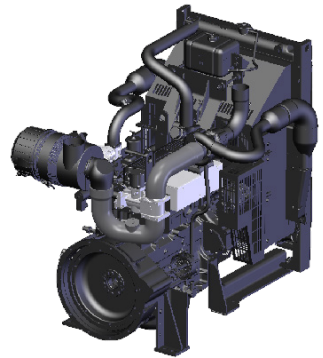


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# GKP4 Gaseous Engine

GAS

Configuration	Vertical in-line 4-cylinder
Induction system	Naturally aspirated
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	4.16 L (254 cubic inches)
Compression ratio	9:1
Bore x stroke	4.1 x 4.7 inches (105 x 120 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	1,334 lbs. (605 kg)
Length	48.5 inches (123.2 cm)
Width	28.8 inches (73.2 cm)
Height	44.4 inches (112.8 cm)
Fuel type	NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	31	35	46
Prime	LPG/VPG	34	38	51
Standby	NG	35	38	52
Standby	LPG/VPG	38	42	56

## 60 Hz (1,800 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	36	40	53
Prime	LPG/VPG	39	43	58
Standby	NG	40	44	59
Standby	LPG/VPG	43	48	64



Image shown is for illustration purposes only and may not be an exact representation of the final product.

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# GKP4TA Gaseous Engine

Configuration	Vertical in-line 4-cylinder
Induction system	Turbocharged and charge air-cooled
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	4.16 L (254 cubic inches)
Compression ratio	9:1
Bore x stroke	4.1 x 4.7 inches (105 x 120 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	1,600 lbs. (725.7 kg)
Length	52.5 inches (133.4 cm)
Width	30.0 inches (76.2 cm)
Height	45.0 inches (114.3 cm)
Fuel type	NG/ LPG/ VPG

## 50 Hz (1,500 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	56	62	83
Prime	LPG/VPG	47	52	70
Standby	NG	75	83	111
Standby	LPG/VPG	52	58	78

## 60 Hz (1,800 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	64	71	95
Prime	LPG/VPG	54	60	80
Standby	NG	85	95	127
Standby	LPG/VPG	60	66	89

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# GKP6 Gaseous Engine

GAS

Configuration	✓ EPA certified	Vertical in-line 6-cylinder
Induction system		Naturally aspirated
Combustion system		Spark-ignited
Cooling system		Water-cooled
Displacement		6.5 L (397 cubic inches)
Compression ratio		9:1
Bore x stroke		4.1 x 4.9 inches (105 x 125 mm)
Direction of rotation		Counterclockwise
Approx. wet weight		1,708 lbs. (774.7 kg)
Length		57.5 inches (146.1 cm)
Width		35.5 inches (90.2 cm)
Height		56.4 inches (143.3 cm)
Fuel type		NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	51	57	77
Prime	LPG/VPG	56	62	84
Standby	NG	57	63	85
Standby	LPG/VPG	62	69	93

## 60 Hz (1,800 RPM)

Appli-cation	Fuel	kWe	kWm	bHP
Prime	NG	57	63	85
Prime	LPG/VPG	63	70	95
Standby	NG	63	70	94
Standby	LPG/VPG	70	78	105

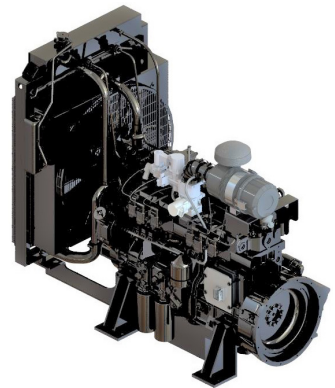


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Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# GKP6TA Gaseous Engine

Configuration – <i>Certification coming soon</i>	Vertical in-line 6-cylinder
Induction system	Turbocharged and charge air-cooled
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	6.5 L (397 cubic inches)
Compression ratio	9:1
Bore x stroke	4.1 x 4.9 inches (105 x 125 mm)
Direction of rotation	Counterclockwise
Approx. wet weight	1,725 lbs. (782.4 kg)
Length	57.9 inches (147.1 cm)
Width	35.4 inches (89.9 cm)
Height	57.4 inches (145.8 cm)
Fuel type	NG/ LPG/ VPG

## 50 Hz (1,500 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	87	96	129
Prime	LPG/VPG	73	81	109
Standby	NG	116	129	172
Standby	LPG/VPG	81	90	121

## 60 Hz (1,800 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	99	110	148
Prime	LPG/VPG	83	93	124
Standby	NG	132	147	197
Standby	LPG/VPG	93	103	138

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# GKP8 Gaseous Engine

GAS

Configuration	Vertical in-line 6-cylinder
Induction system	Naturally aspirated
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	8.8 L (537 cubic inches)
Compression ratio	9:1
Bore x stroke	4.65 x 5.32 inches (118 x 135 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	2,300 lbs. (1,043.2 kg)
Length	72.4 inches (183.9 cm)
Width	40.0 inches (101.6 cm)
Height	60.0 inches (152.4 cm)
Fuel type	NG/ wellhead/ LPG/ VPG

## 50 Hz (1,500 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	79	88	118
Prime	LPG/VPG	79	88	118
Standby	NG	88	98	131
Standby	LPG/VPG	88	98	131

## 60 Hz (1,800 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	91	101	135
Prime	LPG/VPG	91	101	135
Standby	NG	101	112	150
Standby	LPG/VPG	101	112	150

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# GKP8TA Gaseous Engine

Configuration	Vertical in-line 6-cylinder
Induction system	Turbocharged and charge air-cooled
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	8.8 L (537 cubic inches)
Compression ratio	9:1
Bore x stroke	4.65 x 5.32 inches (118 x 135 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	2,840 lbs. (1,270 kg)
Length	80.0 inches (203.2 cm)
Width	44.0 inches (111.8 cm)
Height	63.0 inches (160.0 cm)
Fuel type	NG/ LPG/ VPG

## 50 Hz (1,500 RPM)

Application	Fuel	kWe	kWm	bHP
Prime	NG	117	130	175
Prime	LPG/VPG	98	109	147
Standby	NG	156	174	233
Standby	LPG/VPG	109	121	163

## 60 Hz (1,800 RPM)

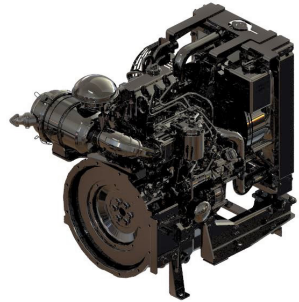
Application	Fuel	kWe	kWm	bHP
Prime	NG	134	149	200
Prime	LPG/VPG	112	125	168
Standby	NG	179	198	266
Standby	LPG/VPG	125	139	186

Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.

# 2R550NA Diesel Engine

DIESEL

Configuration	Vertical in-line 2-cylinder
Induction system	Naturally aspirated
Combustion system	Direct injection
Emissions compliance	Tier IV
Cooling system	Water-cooled
Displacement	1.1 L (67.1 cubic inches)
Compression ratio	19.7:1
Bore x stroke	3.4 x 3.7 inches (86 x 94 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	287 lbs. (130 kg)
Length	18.4 inches (46.8 cm)
Width	20.4 inches (51.8 cm)
Height	24.9 inches (63.3 cm)
Fuel type	Diesel



## 60 Hz (1,800 RPM)

Application	Fuel	kWm	bHP
Prime	Diesel	11.5	15.7

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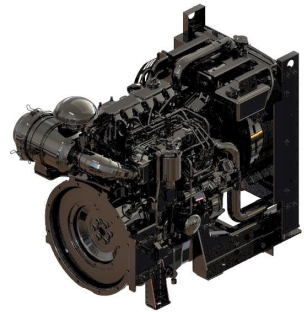
Weight, physical dimensions, and power ratings are for reference only. Final product data is subject to change.



# 3R550NA Diesel Engine

Configuration	Vertical in-line 3-cylinder
Induction system	Naturally aspirated
Combustion system	Direct injection
Emissions compliance	Tier IV
Cooling system	Water-cooled
Displacement	1.6 L (97.6 cubic inches)
Compression ratio	19.7:1
Bore x stroke	3.4 x 3.7 inches (86 x 94 mm)
Direction of rotation	Counterclockwise
Approx. dry weight	368 lbs. (167 kg)
Length	22.2 inches (56.5 cm)
Width	21.2 inches (53.9 cm)
Height	26.4 inches (67.0 cm)
Fuel type	Diesel

DIESEL



60 Hz (1,800 RPM)			
Application	Fuel	kWm	bHP
Prime	Diesel	17.3	23.5

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# VRU-1 / VRU-2 Compressor

## FRAME

Horsepower  
Speed range  
Max. combined rod load  
Stroke  
Friction  
Frame lubrication  
Main bearings  
Frame oil capacity

## VRU-1

15 bHP  
150–600 RPM  
10,000 lbs.  
2–1/4 inches  
2 HP  
Splash  
Tapered roller  
2 gallons

## VRU-2

50 bHP  
150–900 RPM  
10,000 lbs.  
2–1/4 inches  
4 HP  
Splash  
Tapered roller  
4 gallons

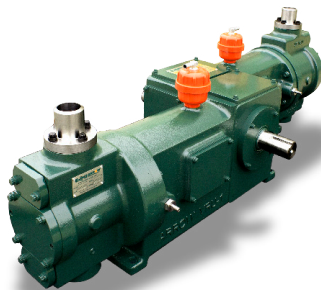
COMPR.

## CYLINDERS

5-In. dia., dbl.-acting  
5-In. dia. piston mat.  
8-In. dia., dbl.-acting  
8-In. dia. piston mat.  
Piston rod diameter  
Cylinder lubrication  
Valves

350 PSIG MAWP  
Ductile iron  
150 PSIG MAWP  
Anodized aluminum  
1–1/8 inches  
Non-lube  
Ductile iron w/poppets

350 PSIG MAWP  
Ductile iron  
150 PSIG MAWP  
Anodized aluminum  
1–1/8 inches  
Non-lube  
Ductile iron w/poppets



# VRC-2 Compressor

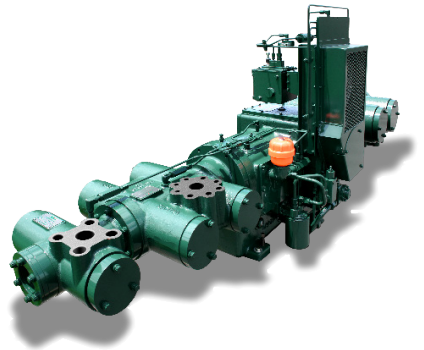
Rated horsepower	150 HP (112 kW)
Maximum speed	1,800 RPM
Number of throws	2
Rod load – tension	7,000 lbs. (3175 kg)
Rod load – compression	7,000 lbs. (3175 kg)
Rod load – combined	14,000 lbs. (6350 kg)
Stroke	3 inches (76.2 mm)
Piston speed	900 ft./min. (4.57 m/s)
Crankshaft diameter	2.50 inches (63.50 mm)
Overall length with cylinders	22.5 inches (.57 m)
Overall width with cylinders	95 inches (2.41 m)
Unit weight with cylinders	1700 lbs. (771 kg)
Oil pump capacity	4 gal. (15 liter)
Oil sump capacity	4 gal. (15 liter)
Main bearing type	Spherical roller

COMPR.

## FEATURES

Double-acting cylinders from 2.5-in. bore diameter  
at 1,500 PSIG MAWP  
up to 8.0-in. bore diameter at 200 PSIG MAWP

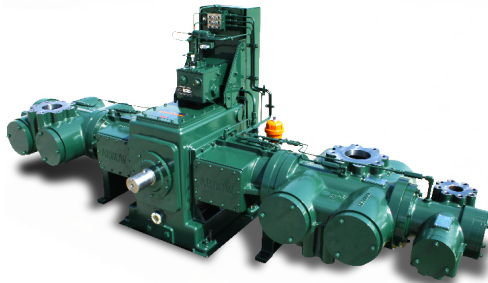
Steeple cylinders from 2.25-in. bore diameter  
at 2,250 PSIG MAWP  
up to 4.5-in. bore diameter at 1,000 PSIG MAWP



# VRS-2 Compressor

Stroke	3 inches (76.2 mm)
Maximum speed	1,800 RPM
Piston speed	900 ft./min. (4.57 m/s)
Number of throws	2
Horsepower	275 HP (205 kW)
Piston rod diameter	1.125 inches (28.575 mm)
Crankshaft diameter	2.75 inches (69.85 mm)
Height – bottom to crankshaft	13 inches (330.2 mm)
Maximum width	100 inches (2.54 m)
Maximum length	33 inches (0.838 m)
Approx. weight with cylinders	2,500 lbs. (1134 kg)
Rod load - tension	10,000 lbs. (4536 kg)
Rod load - compression	10,000 lbs. (4536 kg)
Rod load - combined	20,000 lbs. (9072 kg)
Oil pump capacity	4 GPM (15 LPM)
Oil sump capacity	4 gal. (15 L)
Main bearing type	Spherical roller

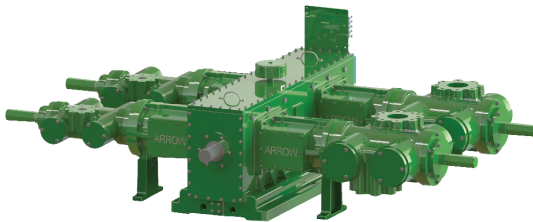
COMPR.



# VRS-4 Compressor

Stroke	3 inches (76.2 mm)
Maximum speed	1,800 RPM
Piston speed	900 ft./min. (4.57 m/s)
Number of throws	4
Horsepower	550 HP (410 kW)
Piston rod diameter	1.125 inches (28.575 mm)
Crankshaft diameter	2.75 inches (69.85 mm)
Height – bottom to crankshaft	13 inches (330.2 mm)
Maximum width	100 inches (2.54 m)
Maximum length	66 inches (1.67 m)
Approx. weight with cylinders	6,500 lbs. (2948 kg)
Rod load - tension	10,000 lbs. (4536 kg)
Rod load - compression	10,000 lbs. (4536 kg)
Rod load - combined	20,000 lbs. (9072 kg)
Oil pump capacity	8 GPM (31.8 LPM)
Oil sump capacity	4 gal. (15 L)
Main bearing type	High load capacity journal

COMPR.

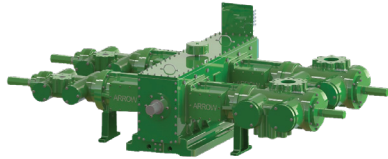


# VRS2/VRS4 Cylinder Options

## DOUBLE-ACTING CYLINDERS

BORE inches	FLANGE SIZE inches/Class	MAXIMUM CLEARANCE %	MAWP PSI	RDP PSI
2.5	1.5 in./900#	1.5 in./900#	2250	2025
2.5 HP	1.5 in./1500#	1.5 in./1500#	2750	2475
3	1.5 in./900#	1.5 in./900#	2250	2025
3 HP	1.5 in./1500#	1.5 in./1500#	2750	2475
3.5	2 in./600#	2 in./600#	1270	1150
4	2 in./600#	2 in./600#	1270	1150
4.5	2.5 in./600#	2.5 in./600#	1100	990
5	2.5 in./600#	2.5 in./600#	1100	990
5.5	3 in./300#	3 in./300#	635	575
6	3 in./300#	3 in./300#	635	575
6.5	4 in./300#	4 in./300#	500	450
7	4 in./300#	4 in./300#	500	450
7.5	4 in./300#	4 in./300#	350	315
8	4 in./300#	4 in./300#	350	315
9.5	6 in./150#	6 in./150#	250	225
10	6 in./150#	6 in./150#	250	225

COMPR.



# VRS2/VRS4 Cylinder Options

## STEEPLE CYLINDERS

BORE inches	FLANGE SIZE inches/Class	MAXIMUM CLEAR. %	MAWP PSI	RDP PSI
2.5 / 1.375	1.5"/1500# X 1.5" SPECIAL FLG.	0	2750/6000	2475/5400
3.0 / 1.375	1.5"/1500# X 1.5" SPECIAL FLG.	0	2750/6000	2475/ 5400
3.5 / 2.25	2.0"/600# X 1.5"/1500#	26 W/ HEAD SPACERS	1270/2550	1150/2025
4.0 / 2.25	2.0"/600# X 1.5"/1500#	26 W/ HEAD SPACERS	1270/2250	1150/2025
4.5 / 2.50	2.5"/600# X 1.5"/1500#	26 W/ HEAD SPACERS	1100/2250	990/2025
4.5 / 3.0	2.5"/600# X 1.5"/900#	26 W/ HEAD SPACERS	1100/1500	990/1350
4.5 / 3.5	2.5"/600# X 1.5"/900#	26 W/ HEAD SPACERS	1100/1500	990/1350
5.0 / 2.50	2.5"/600# X 1.5"/1500#	26 W/ HEAD SPACERS	1100/2250	990/2025
5.0 / 3.0	2.5"/600# X 1.5"/900#	26 W/ HEAD SPACERS	1100/1500	990/1350
5.0 / 3.5	2.5"/600# X 1.5"/900#	26 W/ HEAD SPACERS	1100/1500	990/1350
5.5 / 3.0	3.0"/300# X 1.5"/900#	26 W/ HEAD SPACERS	635/1500	575/1350
5.5 / 3.5	3.0"/300# X 1.5"/900#	26 W/ HEAD SPACERS	635/1500	575/1350
6.0 / 3.0	3.0"/300# X 1.5"/900#	26 W/ HEAD SPACERS	635/1500	575/1350
6.0 / 3.5	3.0"/300# X 1.5"/900#	26 W/ HEAD SPACERS	635/1500	575/1350
6.5 / 4.0	4.0"/300# X 2.0"/600#	26 W/ HEAD SPACERS	500/1000	450/900
6.5 / 4.5	4.0"/300# X 2.0"/600#	26 W/ HEAD SPACERS	500/1000	450/900
7.0 / 4.0	4.0"/300# X 2.0"/600#	26 W/ HEAD SPACERS	500/1000	450/900
7.0 / 4.5	4.0"/300# X 2.0"/600#	26 W/ HEAD SPACERS	500/1000	450/900

COMPR.

# ENGINES

<b>KP-SERIES</b>	KP3 KP3TA	KP4 KP4TA	KP6 KP6TA	KP8 KP8TA
<b>A-SERIES</b>	A54		A54E	
<b>C-SERIES</b>	C-46	C-66	C-96	C-106
<b>VRD-SERIES</b>	VRD30	VRD40	VRD60	VRD100

# COMPRESSION PRODUCTS

Compressor Frames VRC-2 VRS-2 VRS-4	CNG Compressor Frames and Packages VRC-CNG	Vapor Recovery Units VRU-1 VRU-2	Gas Lift Packages Electric HP Gas Engine (VR, A-Series, CAT)	Custom Compression Packages
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# REPLACEMENT PARTS

<b>Waukesha</b>	145G/F817	140G/F554	F18	H24	WAK/1197
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