

# ARROW® MANUFACTURED REPLACEMENT PARTS

Arrow Engine stocks a vast array of replacement parts for a wide variety of engines. Arrow knows that your products' performance depends on quality parts. We carry high quality replacement components that are engineered to last.

## VGF® H24 MAIN BEARING SET

**A-918-320**  
Arrow® Part Number

ARROW PART #	DESCRIPTION	QTY
AA300225F	Main Bearing Assembly	9
AA304001	Thrust Washer Assembly	2

## VGF® F18 MAIN BEARING SET

**A-918-318**  
Arrow® Part Number

ARROW PART #	DESCRIPTION	QTY
AA300225F	Main Bearing Assembly	7
AA304001	Thrust Washer Assembly	2



**Arrow Engine Company**  
2301 East Independence, Tulsa, Oklahoma 74110

VGFBEARINGSLEEVE-ML-F-FEB15  
**www.ArrowEngine.com**  
toll free (800) 331-3662 local (918) 583-5711  
local fax (918) 699-2202

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# ARROW® MANUFACTURED REPLACEMENT PARTS

Arrow® manufactures replacement parts for Waukesha® VHP®, VGF®, and Intermediate engines as well as parts for over a dozen Ajax® engine models. We offer a complete line of engine rebuild kits and repair kits for Caterpillar® 3300 Series, Fairbanks Morse®, and all Arrow® models.

## VGF® Sleeve Kits

FOR WAUKESHA®  
**F18 H24 L36 P48**

**A-932-279**  
Arrow® L/C Part Number



ARROW PART #	DESCRIPTION	QTY
A300030E	Sleeve	1
A300404C	Piston 8.7:1	1
A300006A	Piston Pin	1
A-907-240	Piston Ring Set	1
A294925	Ring Retainer	2
A211670	Square Cut O-Ring	1
A304024A	O-Ring, Middle & Top	2
A304025A	O-Ring, Bottom	1

**A-932-264**  
Arrow® H/C Part Number

ARROW PART #	DESCRIPTION	QTY
A300030E	Sleeve	1
A300304K	Piston 11:1	1
A300006A	Piston Pin	1
A-907-230	Piston Ring Set	1
A294925	Ring Retainer	2
A211670	Square Cut O-Ring	1
A304024A	O-Ring, Middle & Top	2
A304025A	O-Ring, Bottom	1



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