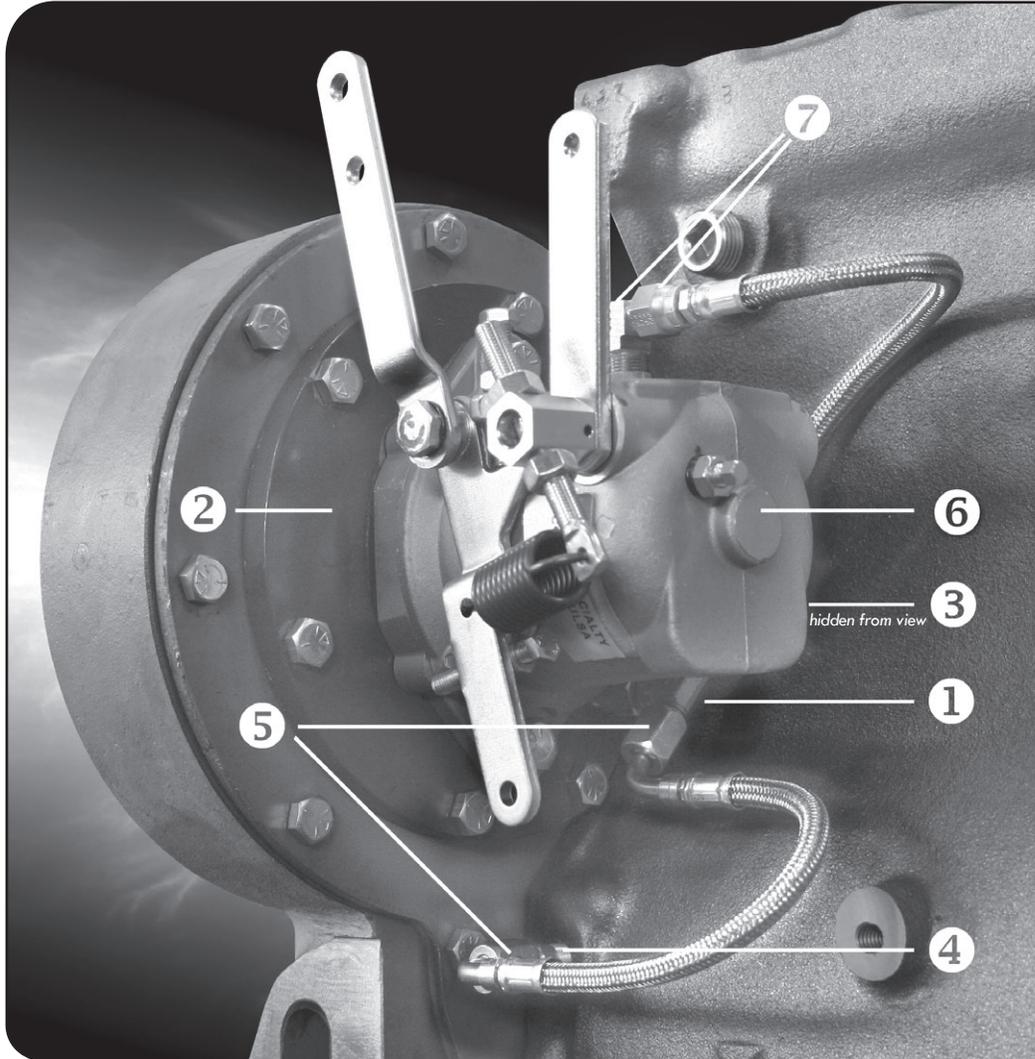




INSTALLATION INSTRUCTIONS GOVERNOR TUBING ASSEMBLY

A208657C

This kit contains the mounting gasket for the governor and all hoses and fittings necessary for complete installation.



DISASSEMBLY

- Remove any throttle or carburetor linkage that is connected to the governor.
- Disconnect the old tubing connection that feeds oil into the top of the governor.
- Remove the (2) 3/8" bolts that secure the governor to the adaptor plate.
- Remove governor from the adaptor plate.
- Disconnect the remaining oil tube assembly lines and fittings going to the adaptor plate and the engine block.
- Remove adaptor plate from engine.

ASSEMBLY

- ① Install Adaptor Tee (211144A): Apply thread sealant to the 1/16" NPT threaded side of tee and tighten the new adaptor tee to the governor adaptor plate. (Note: Tee will have to be tightened to an approximate 1:00 o'clock position for the governor to fit properly on the adaptor.)
- ② Attach new adaptor plate gasket (208635): Clean all mating gasket surfaces and install the adaptor plate with the new gasket to the engine.
- ③ Attach top braided line (211078ZA): This hose has a straight swivel nut end and a 45 degree angle fitting. The end with the 45 degree fitting must be installed on the top part of the tee and angled towards the governor. (The other end will remain off until governor is installed)
- ④ Install brass straight fitting (48x4): Apply thread sealant to 1/8 NPT threaded side of fitting and tighten on engine block.
- ⑤ Attach bottom braided line: (211078YA): This hose has 90 degree fittings on each end facing opposite directions. First attach one end to the brass straight fitting coming out of the engine block (The hose should be pointing to the back of the engine after tightened.) Next attach the other end to the bottom part of the adaptor tee and tighten.
- ⑥ Attach new governor gasket (208666): Clean all mating gasket surfaces and install the governor with new gasket to the adaptor plate.
- ⑦ Install brass elbow fitting (49x4): Apply thread sealant to 1/8 NPT threaded side of elbow and tighten into the governor housing (Note: elbow should be pointed to the flywheel housing after tightened.) Attach the remaining end of the upper hose to the brass elbow and tighten.

Note: After installation be sure to check all fittings for oil leaks after start-up

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